

2017

GLC

SUV



Mercedes-Benz





Standard and available equipment vary by model. Please see back of brochure.





SPORT VITALITY

THE SOUL OF THE MATTER



The lean muscle of its body promises, and its athletic heart delivers. It's an SUV, but with sport-sedan reflexes, stamina and poise. The GLC fuses stylish with secure, refined with rugged, and innovative with inspiring as only a Mercedes-Benz can. The Star you can see is the soul you'll feel.

For many drivers, an SUV has replaced the sedan as the default automobile in their life. It's not hard to figure out why: A commanding view of the road and a flexible cabin are advantages whose appeal might outweigh what a lot of SUVs ask you to give up in handling or efficiency. For Mercedes-Benz, however, sacrifice has never been part of the regimen of developing a vehicle. Which is why, no matter where you plan to travel in your SUV, where it comes from matters just as much as where it can go.

The 2017 GLC is one of five lines of Mercedes-Benz SUVs, and it advances a pioneering spirit few, if any, competitors can match. Its lineage draws directly from the first all-wheel-drive vehicle, introduced by Daimler in 1909—along with the first car and truck some 20 years earlier. Its family tree includes such adventure heroes as the G-Class and Unimog, as well as true action stars like the record-setting Blitzen Benz, Silver Arrow and 300 SLR racecars. Its bio reads like a glossary of driving innovations, with breakthroughs in safety, comfort and

convenience that have repeatedly set new standards for the entire industry. The GLC was created to raise that bar anew, by being the Mercedes-Benz of midsize SUVs.

For 2017, the versatile GLC 300 and GLC 300 4MATIC are joined by the AMG GLC 43. Behind its chrome-tipped grille, it's received a deep infusion of AMG performance.

Between the Star up front and the power liftgate of any GLC, you'll discover more than high tech, high style and high quality. You'll find your design sense piqued, and your sense of enjoyment at a new peak. Its luxuries will look after you, while industry-advancing safety systems watch out for you. But what really sets the GLC apart from the crowd is how it mixes SUV versatility with sport-sedan vitality—limber when other SUVs lumber, nimble where they go numb. So while any SUV can offer you a commanding view of the road, the GLC is engineered to deliver something more: a rewarding feel of the road—in your hands, in your heart, and from its very soul.



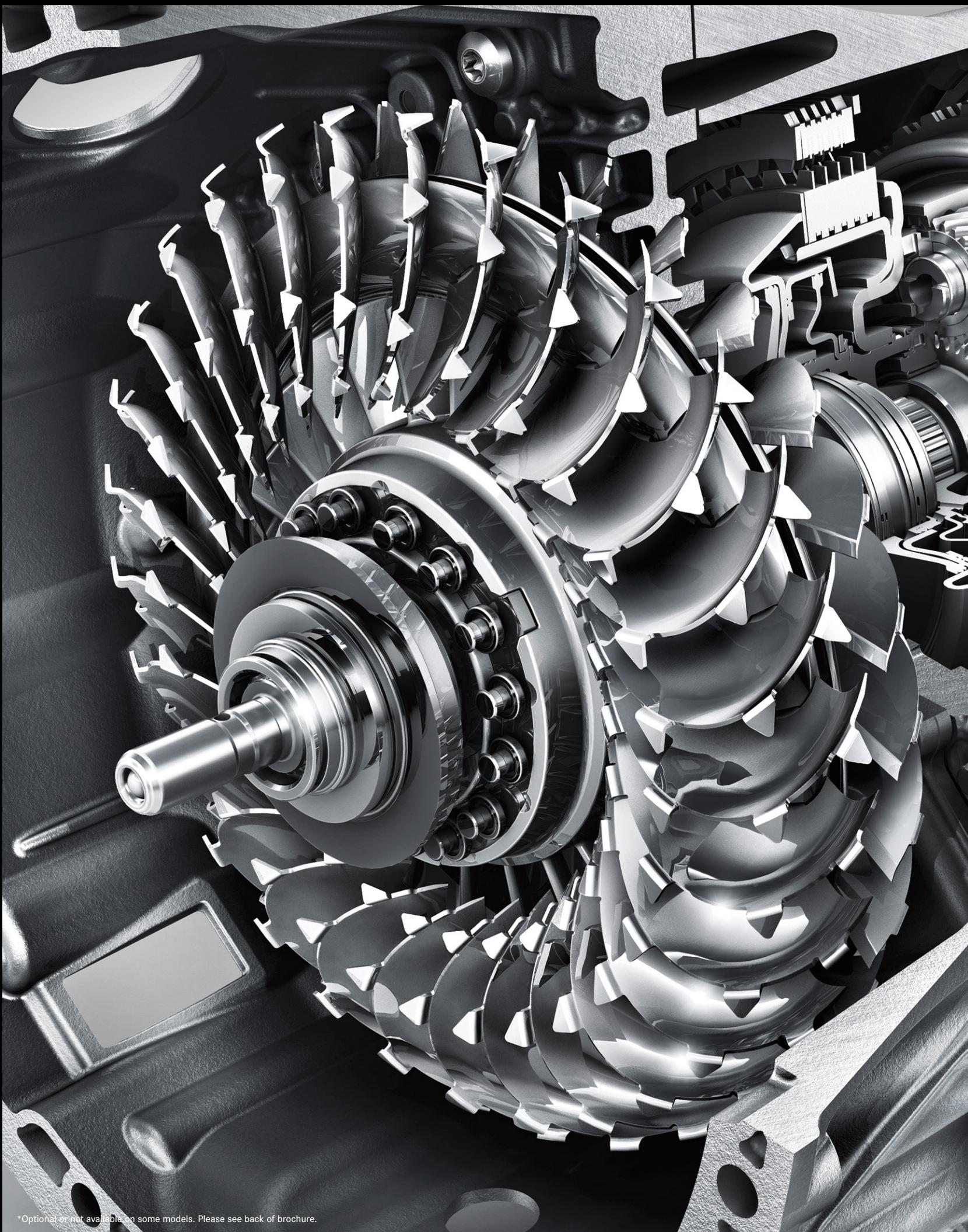
2017

KEY FEATURES

THE INTELLIGENCE TO BE AT THE HEAD OF THE CLASS, WITH THE INSIGHT TO LEAP AHEAD OF IT

PERFORMANCE	DESIGN	SAFETY	LUXURY	TECHNOLOGY
Responsive turbo power with nine sporty speeds. Advanced chassis options. And five driving modes, from Comfort to Sport+.	Athletic elegance with advanced aerodynamics. Sizable wheels with a solid stance. Stylish details to suit your own style.	Groundbreaking safety systems that look ahead, and all around. Active and semi-autonomous systems to assist you.	A flowing cabin, finely tailored and richly finished. Versatile seating with flexible space. Innovation with an indulgent edge.	User-friendly innovations to keep you connected, engaged and refreshed. Intuitive controls to keep your world within reach.
Inline-4 turbo or AMG-enhanced V6 biturbo engine	Muscular, sleek and spacious body	Radar-based COLLISION PREVENTION ASSIST PLUS	Power front seats with driver memory	Power liftgate
DYNAMIC SELECT drive modes	Stylish cockpit with cascading console	Rearview camera	Heated and ventilated front seats*	<i>Mercedes me</i> with smartphone app, in-car Internet and 4G LTE WiFi ²
9G-TRONIC transmission	Chrome and satin aluminum details	DISTRONIC PLUS [®] adaptive cruise control with Steering Assist*	Power tilt/sliding Panorama roof*	7" color screen, or COMAND [®] with navigation, touchpad and 8.4" color screen*
Class-exclusive multimode AIR BODY CONTROL*	18" to 20" wheels ^{*1}	Blind Spot and Lane Keeping Assists*	Multicolor LED ambient lighting*	KEYLESS-GO [®] and HANDS-FREE ACCESS liftgate*
Confident 4MATIC [®] all-wheel drive*	LED headlamps* and taillamps	Surround View System*	13-speaker Burmester [®] Surround Sound*	
	Sport and Night Packages*			





*Optional or not available on some models. Please see back of brochure.



PERFORMANCE

ATHLETIC SCHOLARSHIP

It takes more than muscle for an athlete to perform. It takes physical agility and mental acuity to maneuver with speed and grace. The GLC has been cross-trained to execute its turbo power with quick-thinking precision—so it inspires your confidence, and ignites your driving passion.

With its iconic central Star, the GLC's grille bears more than a passing resemblance to the face of a Mercedes-Benz sports car. They're not merely speaking the same design language. They share a bloodline with a passion for the redline. A racing legacy that goes back to the first checkered flag. And a history of firsts that redefined performance, like the 4-wheel independent suspension, fuel injection, and electronic traction control.

The milestones behind the GLC would mean nothing if they didn't enhance every mile ahead of you. Which is why Mercedes-Benz engineers have advanced, adapted and accelerated all of those firsts, and countless others, for generations—the latest of which underpin the 2017 GLC. The GLC 300's 2.0L inline-4 turbo engine outputs 241 hp. More importantly, it puts 100% of its torque—an impressive 273 lb-ft—at your command starting at just 1,300 rpm. The compact engine's big punch comes from state-of-the-art technology like a quick-spooling turbo. High-pressure Direct Injection and multispark ignition precisely self-tune not just every few miles, but every few milliseconds—squeezing fuel into a molecular mist, and firing the spark plugs up to four times in a row. That adds up to 0-60 mph in as little as 6.3 seconds,³

with up to 28 highway mpg.⁴ Converting numbers into emotions, it means quick response when taking off from a stoplight, merging into traffic, or climbing a grade.

A smooth, quick-shifting 9G-TRONIC 9-speed automatic teams with sporty rear-wheel drive or the year-round confidence of 4MATIC® all-wheel drive.* Agile, efficient and lightweight, 4MATIC distributes the engine's torque to the wheels that can best turn grip into go⁵—without any sacrifice in highway fuel economy or dry-road fun.

The GLC300's standard 4-wheel multilink suspension and 18" wheels handle corners with expertise. Selective damping lets the shock absorbers respond to the road, firming up in corners yet keeping the ride refined. With AIR BODY CONTROL,* self-leveling and height-adjusting air spring-struts can adapt to roads and loads, and even lower the rear of the vehicle for easier cargo-loading. A variety of 18", 19" and 20" wheels¹ are also available.

And since your driving style can vary based on location, conditions or your driving mood, multimode DYNAMIC SELECT lets you dial in the throttle, shifting, chassis and more, from Comfort to Sport+, via a console button.









ENHANCED LIGHTING

Whether helping you to see or be seen, the GLC's exterior lighting does it all with eye-catching style. All models feature light-sensing auto-on/off headlamps and bright white LED Daytime Running Lamps (DRLs). LED headlamps* pierce the night with a color more like natural daylight. Using LEDs for all their functions, their arching DRLs flow into the GLC's side sculpting. They also include LED taillamps with a "twin torch" design. As a further upgrade, active LED headlamps* swivel their beams as you steer, to help brighten curves and turns. They also adapt the high beams to traffic ahead, to illuminate as far as possible without creating glare for other drivers.

EXPRESSIVE LINES

With a wind-honed shape and track-toned muscle, the GLC cuts a dashing profile. Two styling packages* let you sharpen its looks—and handling—to an even finer edge. The GLC 300 Sport Package bolts a set of 19" AMG® twin 5-spoke wheels¹ over perforated front brakes with painted calipers. Deeper AMG front and rear aprons feature large front air intakes. Topstitched door and dash trim brings the flair inside, too. Most of these items are standard on the AMG GLC 43. To all this, a Night Package for either model cloaks various exterior elements in gloss or matte black—with an option to upgrade the GLC 300 to the GLC 43's 20" AMG multispoke wheels.

CREATED TO *ADVANCE* A STANDARD

EXTENDED SUPPORT

The GLC's front seats are carefully tailored and contoured for enduring comfort. Both front seats power-adjust at least eight ways, via intuitive seat-shaped controls. The 3-position driver-seat memory also stores the positions of the 4-way power steering column and side mirrors. Power adjustment of the head-restraint height, a 4-way lumbar support and an extendable cushion for thigh support are also standard for the driver, and optional for the front passenger. For added enjoyment year-round, front-seat options include soothing heat (standard on the GLC 43) and cooling ventilation. And a heated steering wheel is available with most upholsteries.

EXPANSIVE SPACE

Wide rear doors welcome passengers into a rear cabin that's generous with room and thoughtful with details. Standard amenities include adjustable air vents, large door pockets, a folding center armrest with cupholders, and express-up/down power windows with deep-tinted privacy glass. There's ample room for your head and feet—and not just while you're seated, but as you enter and exit as well. Just like the front cabin, the hand-finished upholstery and trim reflect the fine tailoring you expect in a Mercedes-Benz. First-rate options that also benefit the second row include a giant, tinted-glass Panorama roof, heated seats, and side-window sunblinds.

CRAFTED TO UPHOLD A LEGACY

EXCLUSIVE ATMOSPHERE

The first thing you notice upon settling into the driver seat of a GLC is how it doesn't feel at all like you're settling. Every surface reveals a premium finish and artful design. The wide console cascades between the seats, yet legroom is ample. Satin aluminum rings the air vents, pleasing your eye as much as the "click" of their adjusters rewards your touch. Switches for the dual-zone climate control and vehicle functions look and feel as precise as the systems they operate. Beneath it all is a core of eco-friendly elements such as steam-expanded foam padding, and products using flax, coconut and olives. The beauty of a Mercedes-Benz runs far below the surface.

ENCHANTING AMBIENCE

A Mercedes-Benz SUV isn't just engineered to be sensible. It's also sensual in design, and sensitive to your well-being. Upholstery is crafted with a careful eye, from the leatherlike comfort and easy care of MB-Tex (and suedelike DINAMICA on the GLC 43) to the exquisitely diamond-stitched *designo* Nappa leather.* Ambient lighting bathes the cabin in a warm amber glow. Optional multicolor ambient lighting lets you select among three hues to suit your mood, and greets you with front door sills whose Mercedes-Benz logos are backlit in soft white. The Air Balance system* can ionize the cabin air for freshness, then infuse it with one of six subtle fragrances.



*Optional or not available on some models. Please see back of brochure.





DRIVING PERFORMANCE

WHERE IT'S FROM

Affalterbach, Germany, is an orchard town where trophies are harvested. It's the home of AMG, where for nearly 50 years, championship racecars have been created by a team of people who are not just racers. They're dreamers. Visionaries. And perfectionists. They develop technologies that heighten power, like patented NANOSLIDE® cylinder walls that slash friction and wear. They shatter limitations: Rear-biased AMG Performance 4MATIC® clings to pavement yet delivers nimble balance. They break Formula 1® records, and are by far the most winning name in the DTM (German Touring Car Championship). And they turn victory on the track into vehicles that conquer the streets of the world—and the hearts of its most passionate drivers.

IS WHAT IT CAN DO

The Mercedes-AMG GLC 43 is deeply infused with the DNA of racing champions and the hardware to bring it to life: an agile suspension, sizable brakes, aggressive bodywork, 20" AMG® wheels,¹ and exclusive cabin details. Its AMG-enhanced 362-hp V6 biturbo engine and paddle-shifted 9G-TRONIC 9-speed transmission can catapult you to 60 mph in just 4.8 seconds.³ AMG Performance 4MATIC sends 69% of the engine's 384 lb-ft of torque to the rear wheels, for surer launches and dexterous handling.⁵ AMG DYNAMIC SELECT's five drive modes let you fine-tune performance settings—from the shift points to the damping settings of the AMG Sport Suspension based on AIR BODY CONTROL. Silver chrome accents in the AMG front and rear aprons complement the chrome-tipped diamond-block grille and gloss black side mirrors. GLC 43 options include a Head-Up Display⁶ and an array of 20" or 21" AMG wheels.





OPEN TO CHANGE

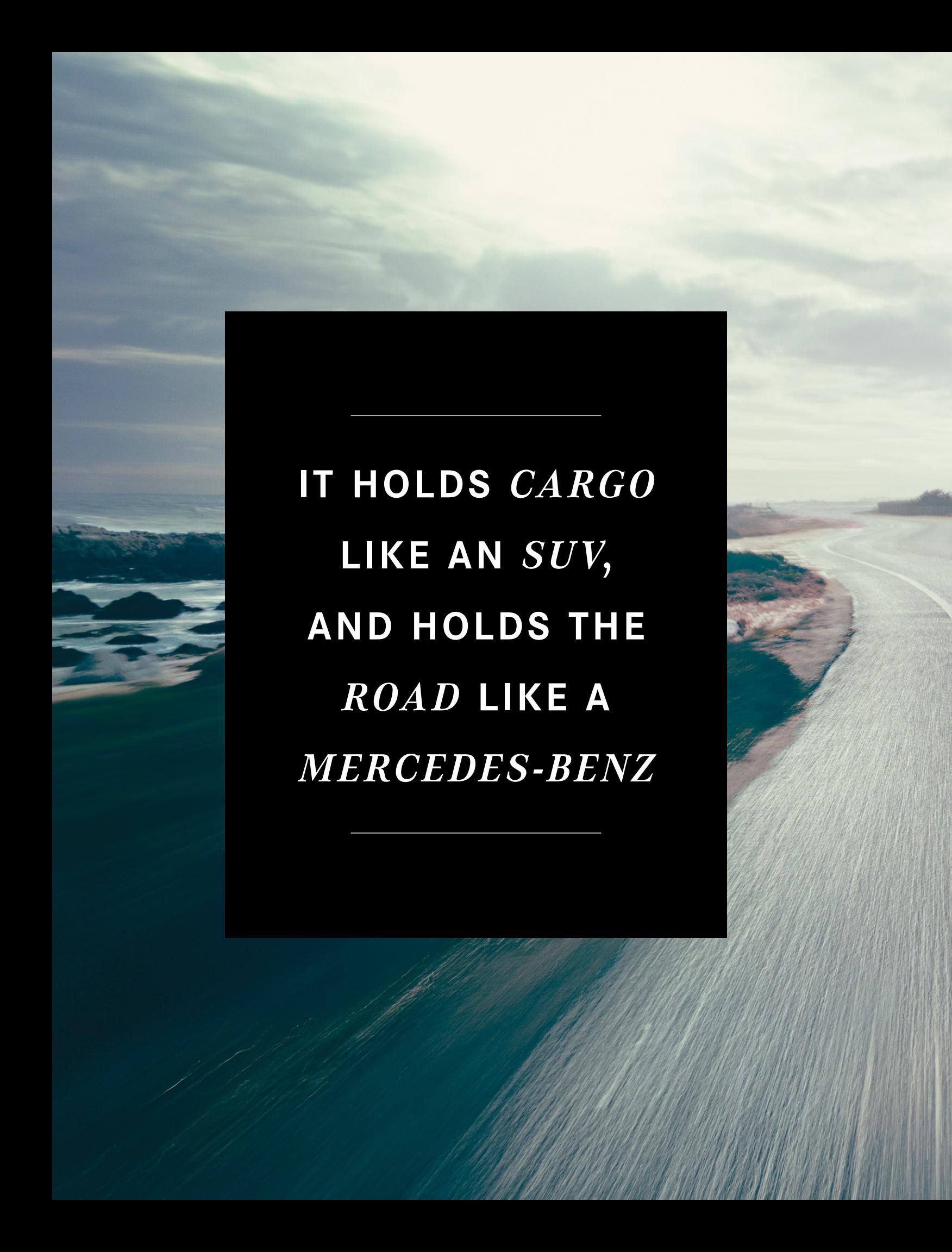
QUICK ON ITS CUBIC FEET

Mercedes-Benz engineers have gone to great lengths—and widths—to make the GLC cargo area a perfect fit for your spontaneous life. The result is a wide-open space that's pre-filled with good thinking, from seatbacks that lie down with a touch, to rich finishes that stand the test of time.



Considering how eagerly the GLC lives up to the "sport" part of "SUV," you might be surprised how brilliantly it does utility, too. Its wide power liftgate reveals a richly carpeted cargo area offering generous luggage space—even with three rear passengers comfortably seated. You'll also find useful touches like a 12-volt power port, grocery bag hooks, and a parcel net on the side. Chrome-plated tie-down hooks help you secure your cargo in place,⁷ while a retractable/removable luggage cover helps keep it away from prying eyes. The Premium 2 Package* includes a floor cargo net, plus a collapsible crate that stows in the compartment beneath the floor.

The rear seat folds down in a 40/20/40 split to make way for various combinations of people and packages, from long, narrow items like skis to big boxes. Remote controls—located near each rear-side door and in the cargo area—lower the seatbacks with a button's touch. With all of the rear seats folded down, a GLC can take on 56.5 cu ft of cargo. HANDS-FREE ACCESS* lets you open and close the liftgate with a gentle foot motion under the bumper—helpful when your arms are full. And to make loading even easier, AIR BODY CONTROL* can lower the GLC by 1.6" via a button in the cargo area.



IT HOLDS *CARGO*
LIKE AN *SUV*,
AND HOLDS THE
ROAD LIKE A
MERCEDES-BENZ





*Optional or not available on some models. Please see back of brochure.

INTUITIVE INFO

The standard 7" high-resolution color central display stays vivid without a bulky visor. Its slim design lets it be placed higher, nearer to your view of the road. A central controller on the console—where your hand naturally falls—gives you intuitive access to audio and vehicle settings. Its rotary knob controls carousel-style menus that use realistic animations. With COMAND® navigation,* the screen is supersized to 8.4" and the controller adds a touchpad. Using smartphone-like gestures, you can pinch to zoom on a map, swipe through menus, and even write an address with your finger.⁸ Maps offer detailed 3D views, and lane guidance before a turn.

UNLIMITED PLAY

Whether you're running around town or on a road trip, the GLC offers you nearly limitless listening options. You can stream from your Bluetooth® device, or via apps⁷ like iHeartRadio.® Get more from local programming via HD Radio.® Or opt for nationwide SiriusXM Radio with a 6-month All Access trial.⁹ FrontBass® integrates woofers into the front body structure. And the Burmester® Surround Sound System* is a treat for your senses. Germany's renowned crafters of high-end home audio have created this 590-watt, 9-channel, 13-speaker system expressly for the GLC. Its intricately crafted metal speaker grilles make its "feel-good sound" look great, too.

INDULGENT IN MANY DIMENSIONS

MODE FOR ANY ROAD

Roads can be smooth, curvy or rough. Changing seasons can turn yesterday's scenic route into a challenging test of nerves. And from carrying cargo, to family errands, to going solo, your driving needs—and moods—vary. DYNAMIC SELECT lets you tune the performance character of your GLC to all these factors at the flip of a switch. Five programs—from Comfort to Sport+ to an Individual mode you set up à la carte—adapt various parameters to suit the situation. Each profile sets up the throttle mapping, shift points, steering feel, ECO Start/Stop, and AIR BODY CONTROL* suspension to tailor the GLC to the road you're on, or the mood you're in.

AIR OF EXCLUSIVITY

No other SUV in the GLC's class offers the ride and handling benefits of AIR BODY CONTROL.* At each of the four wheels, a multi-chamber air spring-strut continuously adjusts to the road surface, vehicle loading, and DYNAMIC SELECT mode. Comfort and Sport damping profiles favor a smoother ride or flatter cornering, while 4-wheel automatic leveling helps keep the GLC on an even keel as passengers and cargo loads vary. The air suspension can be raised by the driver to help handle deep ruts or steep approaches, while it self-lowers at higher driving speeds to enhance stability and efficiency.⁴ The vehicle can even be lowered to facilitate cargo-loading.

INSIGHTFUL TO GREATER DEGREES

PROACTIVE PROTECTION

Mercedes-Benz Intelligent Drive is an advanced network of standard and available assists that uses radar, cameras and other sensors to help make driving safer, less stressful and more enjoyable. COLLISION PREVENTION ASSIST PLUS helps sense if you're approaching traffic ahead too quickly. It can alert you to brake, or even initiate braking if you don't.¹⁰ ATTENTION ASSIST® helps detect if you're getting drowsy on a longer trip by monitoring up to 70 parameters of driving behavior.¹¹ Along with a rearview camera or the multi-camera Surround View System,*¹² PARKTRONIC with Active Parking Assist* helps make you an expert negotiator of tight spaces.¹³

ADVANCED ASSISTS

A Head-Up Display* keeps key driving information like your speed and navigation* instructions closer to your line of sight. Its projected color graphics appear to float over the hood.⁶ The Premium 3 Package* adds a suite of driver assistance systems. DISTROニック PLUS® cruise control employs radar to adapt your speed to the flow of traffic, even stop-and-go,¹⁴ while Steering Assist helps keep you centered in your lane. Active Blind Spot¹⁵ and Lane Keeping¹¹ Assists help ease your travel on multilane roads. Other groundbreaking systems of Intelligent Drive can alert you to cross-traffic or pedestrians in your path ahead, or help prepare for a collision from behind.¹⁶



MODELS

GLC 300

241-hp 2.0L inline-4 turbo engine
9G-TRONIC 9-speed automatic transmission
Rear-wheel drive
18" 5-spoke wheels
0-60 mph in 6.3 seconds³

MORE THAN AN
SUV BENCHMARK,
IT'S A BEACON
OF *INSPIRATION*

GLC 300 4MATIC

241-hp 2.0L inline-4 turbo engine
9G-TRONIC 9-speed automatic transmission
4MATIC® all-wheel drive
18" 5-spoke wheels
0-60 mph in 6.4 seconds

AMG GLC 43

362-hp AMG-enhanced 3.0L V6 biturbo engine
AMG-enhanced 9G-TRONIC 9-speed transmission
AMG Performance 4MATIC with 3-stage ESP®
20" AMG® multispoke wheels
0-60 mph in 4.8 seconds



SPECIFICATIONS		GLC 300 SUV	GLC 300 4MATIC SUV	AMG GLC 43 SUV
Engine	Type	2.0L inline-4 turbo w/Direct Injection	2.0L inline-4 turbo w/Direct Injection	3.0L V6 biturbo w/Direct Injection
	Power	241 hp @ 5,500 rpm	241 hp @ 5,500 rpm	362 hp @ 6,000 rpm
	Torque	273 lb·ft @ 1,300–4,000 rpm	273 lb·ft @ 1,300–4,000 rpm	384 lb·ft @ 2,500–4,500 rpm
Transmission		9G-TRONIC 9-speed automatic w/shift paddles	9G-TRONIC 9-speed automatic w/shift paddles	AMG-enhanced 9G-TRONIC 9-speed w/shift paddles
Acceleration	0–60 mph ³	6.3 sec	6.4 sec	4.8 sec
Wheels		18" 5-spoke w/all-season Extended Mobility tires ¹	18" 5-spoke w/all-season Extended Mobility tires ¹	20" AMG® multispoke w/all-season Extended Mobility tires ¹
Suspension		4-wheel multilink w/selective damping	4-wheel multilink w/selective damping	4-wheel multilink AMG Sport Suspension based on AIR BODY CONTROL
Drivetrain		Rear-wheel drive	4MATIC® all-wheel drive	AMG Performance 4MATIC all-wheel drive

KEY STANDARD FEATURES

GLC 300	GLC 300 4MATIC	AMG GLC 43
		PERFORMANCE AND EFFICIENCY
<ul style="list-style-type: none"> ● ● ● ECO Start/Stop system ● ● – DYNAMIC SELECT – – ● AMG DYNAMIC SELECT 		<ul style="list-style-type: none"> ● ● ● Power front seats w/3-position driver-seat memory ○ ○ ● Heated front seats ● ● ● 40/20/40-split folding rear seatbacks w/remote fold-down
<ul style="list-style-type: none"> – ● – 4MATIC all-wheel drive – – ● AMG Performance 4MATIC all-wheel drive ● ● ● Torque Vectoring Brake 		<ul style="list-style-type: none"> ● ● ● Power tilt/telescoping steering column ● ● ● Multifunction steering wheel w/leather trim – – ● Sport steering wheel
		COMFORT AND CONVENIENCE
		<ul style="list-style-type: none"> ● ● ● Dual-zone automatic climate control ○ ○ ● Household-type 115-volt AC power outlet (in rear cabin)
		<ul style="list-style-type: none"> ● ● ● Rain-sensing windshield wipers ● ● ● Rear-window wiper w/auto-on in Reverse ● ● ● Integrated garage-door opener ● ● ● Heated power side mirrors w/power fold-in ● ● ● Auto-dimming driver-side and inside rearview mirrors
		SAFETY AND SECURITY
<ul style="list-style-type: none"> ● ● ● COLLISION PREVENTION ASSIST PLUS ● ● ● ATTENTION ASSIST® ● ● ● PRE-SAFE® 		<ul style="list-style-type: none"> ● ● ● 7" high-resolution color central screen ● ● ● Console-mounted rotary central controller ● ● ● High-resolution color multifunction display
<ul style="list-style-type: none"> ● ● ● Electronic Stability Program (ESP®) <i>3-stage ESP on AMG GLC 43</i> ● ● ● Adaptive braking technology: Predictive Brake Priming, Automatic Brake Drying, Hill-Start Assist, brake HOLD feature ● ● ● Emergency-sensing Brake Assist (BAS®) ● ● ● Advanced Tire Pressure Monitoring System 		<ul style="list-style-type: none"> ● ● ● FrontBass® system ● ● ● Bluetooth® audio streaming ● ● ● Hands-free Bluetooth interface ● ● ● Dual USB ports ● ● ● In-dash CD player and SD card reader ○ ○ ● SiriusXM Radio with 6-month All Access trial⁴ ● ● ● HD Radio™ receiver ● ● ● Prewiring for Garmin® MAP PILOT®
<ul style="list-style-type: none"> ● ● ● Rearview camera¹² ○ ○ ● Blind Spot Assist¹⁵ 		<ul style="list-style-type: none"> ● ● ● 5 years of Mercedes-Benz mbrace® Connect services²
<ul style="list-style-type: none"> ● ● ● 7 air bags offering 9-way protection 		
<ul style="list-style-type: none"> ● ● ● LED Daytime Running Lamps ● ● ● LED taillamps 		
<ul style="list-style-type: none"> ● ● ● SmartKey remote locking w/KEYLESS-START ○ ○ ● KEYLESS-GO® ● ● ● Power liftgate ● ● ● Antitheft alarm system w/remote panic feature 		

DIMENSIONS		GLC 300 SUV	GLC 300 4MATIC SUV	AMG GLC 43 SUV
Wheelbase		113.1"	113.1"	113.1"
Overall length		183.3"	183.3"	183.5"
Overall height	w/roof rails	64.5"	64.5"	64.1"
Overall width	w/o mirrors	74.4"	74.4"	76.0"
Curb weight		3,891 lbs	4,001 lbs	4,145 lbs
Headroom	front/rear	37.8" / 38.5"	37.8" / 38.5"	37.8" / 38.5"
Legroom	front/rear	40.8" / 37.3"	40.8" / 37.3"	40.8" / 37.3"
Shoulder room	front/rear	57.3" / 56.5"	57.3" / 56.5"	57.3" / 56.5"
Cargo capacity ⁷				
Behind rear seat (floor-to-ceiling)		19.4 cu ft	19.4 cu ft	19.4 cu ft
Rear seat folded (floor-to-ceiling)		56.5 cu ft	56.5 cu ft	56.5 cu ft

GLC300
GLC300 4MATIC
AMG GLC 43

OPTION PACKAGES				
○ ○ ●	Premium 1 Package	NA w/Premium 2 or Premium 3 Pkg. GLC 300 models require heated or ventilated front seats.		
	• Blind Spot Assist			
	• KEYLESS-GO			
	• Household-type 115-volt AC power outlet (in rear cabin)			
	• SiriusXM Radio with 6-month All Access trial			
○ ○ ○	Premium 2 Package	NA w/Premium 1 or Premium 3 Pkg. Requires Burmester Surround Sound System. GLC 300 models require heated or ventilated front seats.		
	• All items in Premium 1 Package			
	• Multicolor LED ambient lighting			
	• Illuminated front door sills			
	• Storage Package <i>Floor cargo net and collapsible shopping crate</i>			
	• COMAND® navigation ⁸ with 8.4" screen			
	• Touchpad controller			
	• Voice control w/learning feature			
	• 3 years of no-charge navigation map updates			
	• 5 years of SiriusXM Traffic and Weather service ⁹			
○ ○ ○	Premium 3 Package	NA w/Premium 1 or Premium 2 Pkg. Requires Burmester Surround Sound System. GLC 300 models require heated or ventilated front seats.		
	• All items in Premium 2 Package			
	• All items in Air Balance Package <i>See below</i>			
	• Active LED headlamps with Adaptive Highbeam Assist			
	• LED taillamps			
	• DISTROTRONIC PLUS [®] with Steering Assist			
	• BAS PLUS with Cross-Traffic Assist			
	• PRE-SAFE Brake with Pedestrian Recognition			
	• PRE-SAFE PLUS rear collision detection and preparation			
	• Active Blind Spot Assist			
	• Active Lane Keeping Assist			
	• Speed Limit Assist			
○ ○ ○	Air Balance Package	Also in Premium 3 Pkg.		
	• Air Balance cabin fragrance system			
	• Air Balance cabin-air purification system			
○ ○ ○	Leather Seating Package	GLC 300 models require Sport Pkg. or topstitched MB-Tex upper dash and door trim		
	• Leather upholstery			
	• 3-position memory for front passenger seat			
○ ○ ○	Parking Assist Package	Requires Premium 2 or Premium 3 Pkg.		
	• PARKTRONIC with Active Parking Assist			
	• Surround View System			
	• HANDS-FREE ACCESS			
○ ○ –	Sport Package			
	• AMG body styling			
	• 19" AMG twin 5-spoke wheels			
	• Perforated front brake discs w/painted calipers			
	• Topstitched MB-Tex upper dash and door trim			

GLC300		GLC300 4MATIC	AMG GLC 43	OPTION PACKAGES continued
○ ○ –	Night Package	Requires Sport Pkg.		<ul style="list-style-type: none"> • Gloss Black exterior accents • 19" AMG twin 5-spoke wheels w/black accents
– – ○	AMG Night Package	Requires wheels w/black accents		<ul style="list-style-type: none"> • Gloss Black exterior accents • Tailpipes in black chrome

INDIVIDUAL OPTIONS				
○ ○ ●	AIR BODY CONTROL			
○ ○ ○	Trailer hitch (Class II) ¹⁷	NA w/Parking Assist Pkg.		
○ ○ ○	LED headlamps and taillamps ¹⁸	Requires Premium 1 or Premium 2 Pkg. NA w/Premium 3 Pkg.		
○ ○ ○	Panorama roof w/power tilt/sliding panel			
○ ○ ○	Rear-side window sunshades			
○ ○ ○	Brushed aluminum running boards			
○ ○ ●	Heated front seats			
○ ○ ○	Heated and ventilated front seats	Requires leather upholstery		
○ ○ ○	Heated rear seats			
○ ○ ●	Topstitched MB-Tex upper dash and door trim	Also in Sport Pkg.		
– – △	Black seat belts	Replacing standard red seat belts		
○ ○ ○	Burmester Surround Sound System			
○ ○ ●	SiriusXM Radio with 6-month All Access trial	Also in Premium 1 Pkg.		
○ ○ ○	Head-Up Display	Requires Premium 1 Pkg.		
△ △ –	18" 5-spoke wheels ¹			
○ ○ –	19" 5-spoke wheels ¹			
○ ○ –	19" AMG twin 5-spoke wheels, Grey ¹			
○ ○ –	19" AMG twin 5-spoke wheels w/black accents ¹			
– – △	20" AMG multispoke wheels, Titanium ¹			
– – ○	21" AMG split 5-spoke wheels w/black accents ¹			
– – ○	21" AMG split 5-spoke wheels, Titanium ¹			
○ ○ ○	Leather upholstery			
○ ○ ○	designo Nappa leather upholstery	Includes silver seat belts		
△ △ ●	Aluminum/Gloss Black trim ¹⁹			
● ● △	Dark Brown Linden wood trim ¹⁸			
△ △ △	Light Brown Linden wood trim			
○ ○ ○	Natural Grain Black Ash wood trim ¹⁸	GLC 300 requires Sport Pkg.		
△ △ –	Burl Walnut wood trim ¹⁸			
– – ○	AMG Carbon Fiber trim			
○ ○ ○	Metallic or designo paintwork			

**UPHOLSTERY:**

MB-Tex
● GLC 300

**UPHOLSTERY:**

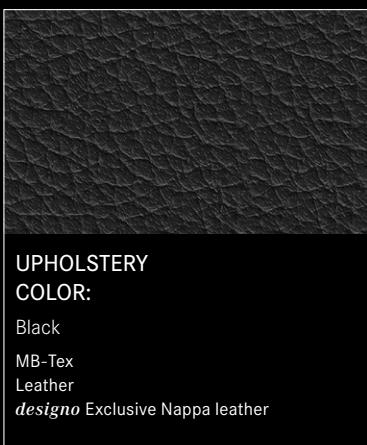
Leather
○ GLC300
○ AMG GLC 43

**UPHOLSTERY:**

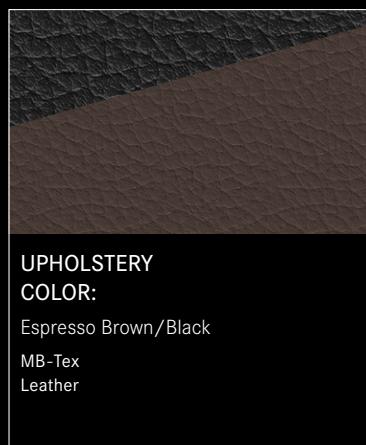
designo Exclusive Nappa leather
○ GLC300
○ AMG GLC 43

**UPHOLSTERY:**

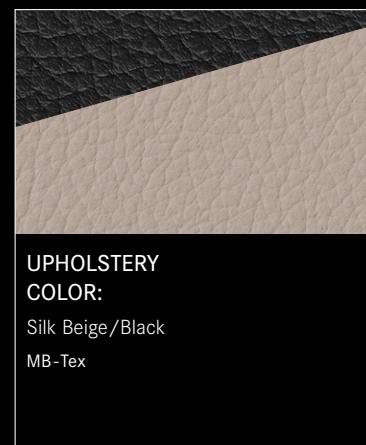
MB-Tex/DINAMICA
● AMG GLC 43

**UPHOLSTERY
COLOR:**

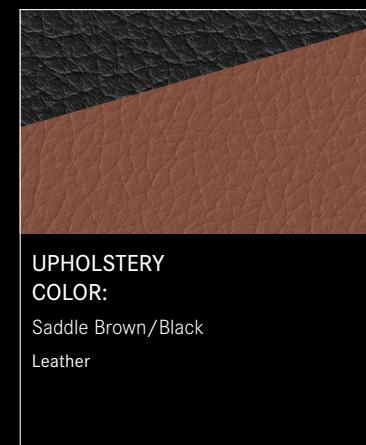
Black
MB-Tex
Leather
designo Exclusive Nappa leather

**UPHOLSTERY
COLOR:**

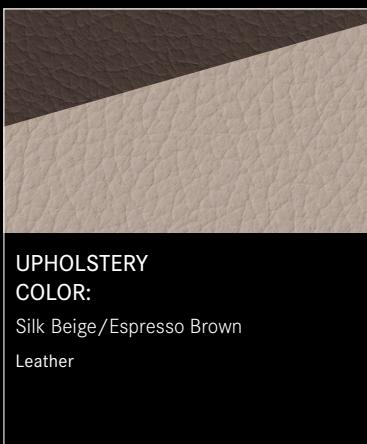
Espresso Brown/Black
MB-Tex
Leather

**UPHOLSTERY
COLOR:**

Silk Beige/Black
MB-Tex

**UPHOLSTERY
COLOR:**

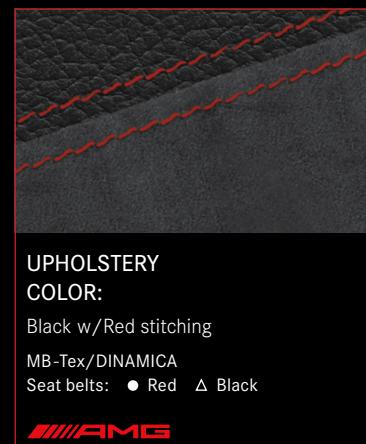
Saddle Brown/Black
Leather

**UPHOLSTERY
COLOR:**

Silk Beige/Espresso Brown
Leather

**UPHOLSTERY
COLOR:**

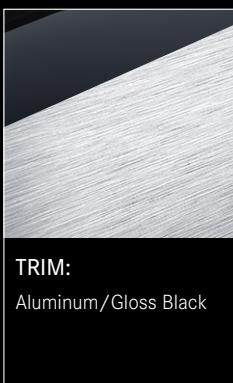
Platinum White/Black
designo Exclusive Nappa leather

**UPHOLSTERY
COLOR:**

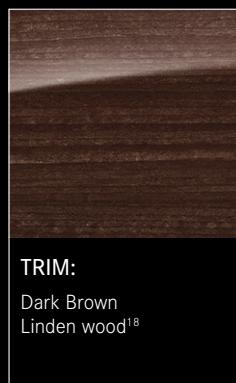
Black w/Red stitching
MB-Tex/DINAMICA
Seat belts: ● Red △ Black

**UPHOLSTERY
COLOR:**

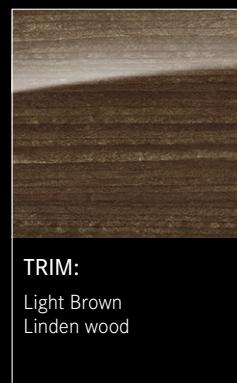
Black w/Red stitching
Leather
Seat belts: ● Red △ Black

**TRIM:**

Aluminum/Gloss Black

**TRIM:**

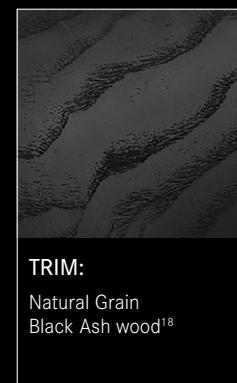
Dark Brown
Linden wood¹⁸

**TRIM:**

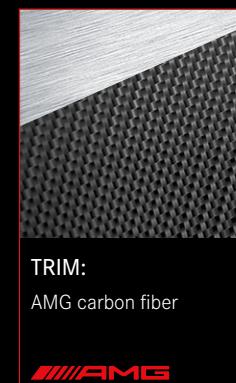
Light Brown
Linden wood

**TRIM:**

Burl Walnut wood¹⁸
(GLC 300)

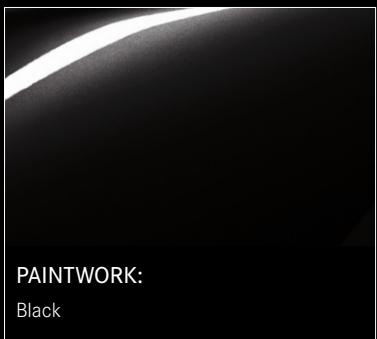
**TRIM:**

Natural Grain
Black Ash wood¹⁸

**TRIM:**

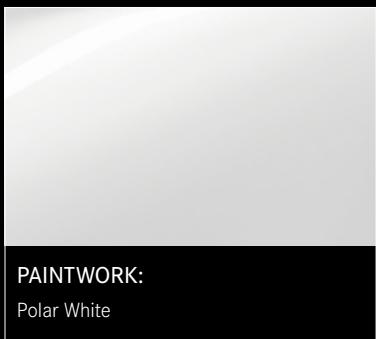
AMG carbon fiber





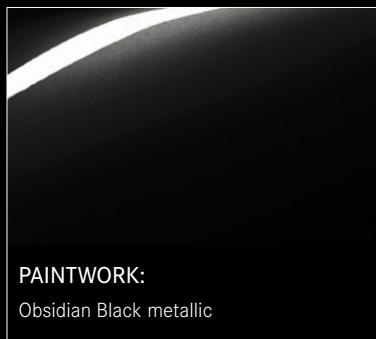
PAINTWORK:

Black



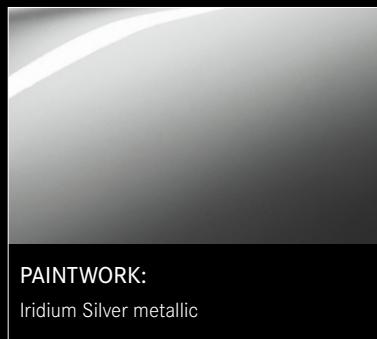
PAINTWORK:

Polar White



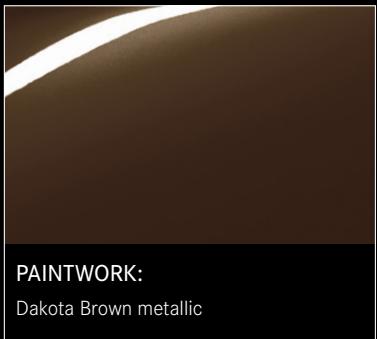
PAINTWORK:

Obsidian Black metallic



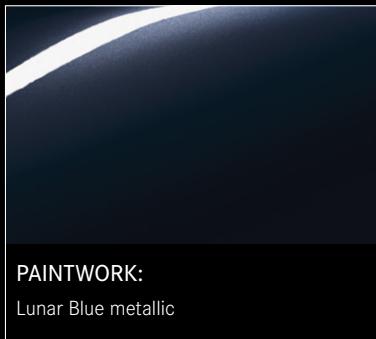
PAINTWORK:

Iridium Silver metallic



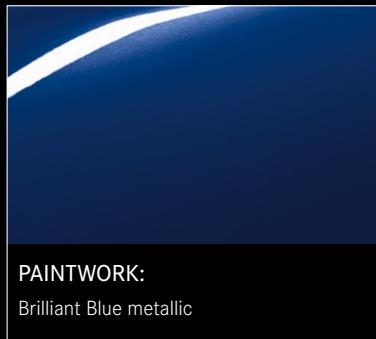
PAINTWORK:

Dakota Brown metallic



PAINTWORK:

Lunar Blue metallic



PAINTWORK:

Brilliant Blue metallic



PAINTWORK:

Selenite Grey metallic



PAINTWORK:

Diamond Silver metallic



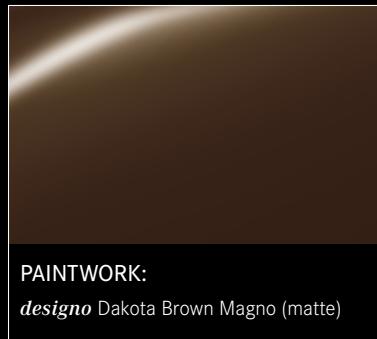
PAINTWORK:

designo Cardinal Red metallic



PAINTWORK:

designo Diamond White metallic



PAINTWORK:

designo Dakota Brown Magno (matte)



WHEEL:

18" 5-spoke

● GLC 300



WHEEL:

18" 5-spoke

△ GLC 300



WHEEL:

19" 5-spoke

○ GLC 300



WHEEL:

19" AMG twin 5-spoke

Grey or w/black accents

○ GLC 300



WHEEL:

20" AMG multispoke
w/black accents

● AMG GLC 43



WHEEL:

20" AMG multispoke
Titanium

△ AMG GLC 43



WHEEL:

21" AMG split 5-spoke
Titanium or w/black accents

○ AMG GLC 43

● Standard
○ Optional
△ No-charge option

AMG

AMG

AMG



Mercedes me makes it easy to stay connected to your car, and your life. It can make any trip easier, more enjoyable, or more entertaining. And it'll bring you a world of rewards for being part of the family.



CHANGING WHAT'S REMOTELY POSSIBLE

Any time, any place

Life is better when you're connected. You don't have to leave your world behind when you're in your Mercedes-Benz. And you can have access to your car even after you park and walk away. It's all possible with *Mercedes me*.²

Convenience at your fingertips

The *Mercedes me* website and smartphone app let you control features of your vehicle, interact with your dealer, and more. Your own homepage and the free app for Android® and iPhone® make it easy to plan ahead or be spontaneous.

Your car in your pocket

With the *Mercedes me* app, you can remote-start your car, lock or unlock its doors, and keep an eye on it if you valet-park. And you can look up a destination or address and send it to your car's navigation system, all from your phone.

INSPIRING THE JOURNEY

Be part of something special

When you drive a Mercedes-Benz, you're part of the family. *Mercedes me* lets you follow along on featured road trips, learn about special events, and find out how you can join in on them.

Get the Star treatment

Get exclusive perks at world-class resorts when you stay at a partner hotel of *Mercedes me*. Visit MBUSA.com/mercedesme to find out more.

Enjoy the personal touch

Beyond its advanced, user-friendly technology, *Mercedes me* is a team of helpful people who genuinely care. Expert concierges are always on call to help you—from reservations to travel plans to assistance with virtually any request. And you can reach them anytime from wherever you use your smartphone.

SMOOTHING THE WAY

Ownership, simplified

From managing your Mercedes-Benz Financial Services account to reaching out to your dealer, *Mercedes me* makes it easy. Even if you have more than one Mercedes-Benz, you can access them all from the same app.

Technology, demystified

Get the most from the innovative features in your vehicle with helpful how-to videos and downloadable manuals—from your computer or the mobile app. You can even reach out to your dealer's expert Product Concierge.

Service, on your side

Is it time for service or maintenance? You can make an appointment right from the *Mercedes me* app. Flat tire, dead battery, or out of fuel? You can summon Mercedes-Benz Roadside Assistance to your side, 24/7, with a few taps.²⁰

TOGETHER WHEREVER: mbrace

It's perfectly natural to develop an emotional attachment to your Mercedes-Benz. With mbrace, enjoying a technological connection is just as easy.

Mercedes-Benz mbrace® puts the power of *Mercedes me* to work for you—from apps to WiFi—when you're in your car, and remote vehicle features when you're not.² Four mbrace packages let you tailor its many benefits to fit your life.

5 years of mbrace Connect included

Every new Mercedes-Benz comes with five years of mbrace Connect at no additional charge. It's the core mbrace package but it's far from basic, with remote features and in-car Internet.

Mercedes me app includes:

Remote Start
Remote Door Lock/Unlock
Remote Horn & Lights
Send2Benz™
Valet Protect
Vehicle Finder
Curfew Minder
and more

In-car features include:

Gas Stations & Fuel Prices
HERE™ Local Search
Remote Diagnostics
Roadside Assistance
Point-of-Interest Download
Traffic Cameras
Weather
and more

mbrace Secure 6-month trial included

Peace of mind comes from automatic SOS calling after an accident, stolen vehicle tracking, and other security benefits.

Features include:

Automatic Alarm Notification
Automatic Collision Notification
SOS/Emergency Call
Stolen Vehicle Location Assistance
Agent-assisted Remote Door Lock/Unlock
Agent-assisted Vehicle Information
Safe Ride
and more

mbrace Concierge 3-month trial included

Live assistance from trained professionals, from tickets to a show to travel planning. An expert can even help you find a point of interest, and then guide you there, turn-by-turn.

Features include:

Mercedes-Benz Concierge
Point of Interest Destination Download
Turn-by-Turn Route Assistance
Location-based Traffic and Weather

mbrace Entertain 3-month trial included

Streaming audio and in-car WiFi for you and your passengers.

Features include:

iHeartRadio®
Tuneln® Radio
In-vehicle WiFi

GENUINE ACCESSORIES

Genuine Mercedes-Benz Accessories are engineered to exacting standards of quality, appearance and fit. They help make your car more of what you want or need it to be—from grille to liftgate, wheels to roof racks, cabin to cargo area. There's no better way to make your SUV all your own, while keeping it 100% Mercedes-Benz.

GLC SUV accessories include:

A selection of alloy wheels	Chrome accents <i>Available for front and rear</i>
Illuminated Star <i>NA with Luxury or Premium 3 Pkg.</i>	Side-mirror logo projectors
Roof rack basic carrier	All-season floor mats <i>Available in Black or Brown</i>
Bike rack <i>Requires basic carrier</i>	Cargo area tray
Roof spoiler	AMG Heritage wheel hub inserts
Protective trim <i>Available for sides and front</i>	Media Interface cables for smartphone



The personal rewards of striving to be the best are even more meaningful in the development of young people than they are for automobiles. Instilling the values of leadership, goal-setting, discipline and teamwork in youth is an investment in everyone's future. It's why Mercedes-Benz USA is collaborating with the Laureus Sport for Good Foundation, with an ongoing commitment to train and place hundreds of coaches for after-school and in-school sports programs in communities around the country. Sports offer kids more than the chance to be physically active and have fun. It's also an opportunity to have a mentor who can guide them, help them learn how to deal with major life issues, and help them grow stronger not just physically but in their character. As a Mercedes-Benz driver, you become a part of this effort to give hundreds of thousands of kids a better life today, and all of us a brighter tomorrow.

Learn more about how Mercedes-Benz USA believes in giving back at MBUSA.com/community

END NOTES

- * Item is optional or not available on some models. See Packages and Options listing in this brochure or visit MBUSA.com for more information.
- 1 GLC models are equipped with Extended Mobility tires, and are not provided with a spare tire. High-performance tires plus TIREFIT sealant and a portable air pump are included with 21" wheels.
- 2 *Mercedes me* and Mercedes-Benz mbrace® services operate only where cellular and GPS satellite signals are available, which are provided by third parties and not within the control of Mercedes-Benz USA, LLC. Five years of the mbrace Connect package are included with new-vehicle sales and leases at an authorized Mercedes-Benz dealer. Subscriber Agreement is required for service to be active. Secure, Concierge and Entertain services require acceptance of the complimentary mbrace Connect services, and paid subscriptions after their trial periods. Some services are only available on select vehicles. Your PIN is required to use certain services. WiFi and streaming apps require Premium 2 Package, and an mbrace Entertain subscription. Connection may be limited by cellular signal. Apps may be introduced, updated or deleted at varying dates, and may also require a vehicle software update. Some services may be limited or restricted in some areas. Driver is responsible for complying with traffic and other laws. Mobile app is compatible with Apple iPhone® models running iOS 7.0 or later, and Android-based phones running OS 2.3 or later. See your dealer or MBUSA.com/mercedesme for details.
- 3 Stated rates of acceleration are estimated based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.
- 4 2017 EPA estimated fuel economy (city/highway) is 22/28 mpg for GLC 300, 21/28 mpg for GLC300 4MATIC, and 18/24 mpg for AMG GLC43. Compare the estimated mpg to the estimated mpg of other vehicles. You may get different mileage depending on how fast you drive, weather conditions and trip length.
- 5 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Performance is limited by available traction, which snow, ice and other conditions can affect. Always drive carefully, consistent with conditions. Best performance in snow is obtained with winter tires.
- 6 Head-Up Display may not be visible with certain eyewear, including polarized glasses.
- 7 Unsecured cargo can become hazardous in a collision. Always secure cargo using the floor-mounted tie-downs.
- 8 While the navigation system provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should only consult the map or visual displays once the vehicle has been stopped in a safe place. Maps do not cover all areas or all routes within an area. Online features require a subscription and one or more mbrace Packages.
- 9 The purchase of a new, satellite radio-enabled vehicle includes a 6-month introductory subscription to the Sirius All Access package, as well as a 5-year introductory subscription to SiriusXM Traffic and SiriusXM Weather when equipped with the Premium 2 or Premium 3 Package. SiriusXM Traffic and Weather services are available for select markets. SiriusXM Satellite Radio, SiriusXM Traffic and SiriusXM Weather subscriptions are sold separately or as a package after trial period. If you decide to continue your subscription after your trial, the plan you choose will automatically renew and you will be charged according to your chosen payment method at then-current rates. Fees and taxes apply. To cancel you must call SiriusXM at 1-866-635-2349. See SiriusXM Customer Agreement for complete terms at siriusxm.com. All fees and programming subject to change.
- 10 COLLISION PREVENTION ASSIST PLUS may not be sufficient to avoid an accident. It does not react to certain stationary objects, nor recognize or predict the curvature and/or lane layout of the road or every movement of vehicles ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. See Operator's Manual for system's operating speeds and additional information and warnings.
- 11 Driving while drowsy or distracted is dangerous and must be avoided. ATTENTION ASSIST® and/or Lane Keeping Assist may be insufficient to alert a fatigued or distracted driver of lane drift and cannot be relied on to avoid an accident or serious injury. See Operator's Manual for system's operating speeds and additional information and warnings.
- 12 Rearview camera and Surround View System do not audibly notify driver of nearby objects and are not a substitute for actively checking around the vehicle for any obstacles or people. Images displayed may be limited by camera field of view, weather, lighting conditions and the presence of dirt, ice or snow on the cameras.
- 13 Active Parking Assist is not a substitute for driver attention to the immediate surroundings, as well as any people, animals or vehicles in or approaching the vehicle's maneuvering range. System cannot determine if a space is legally available or of a suitable surface for parking. See Operator's Manual for additional information, tips and warnings.
- 14 DISTROニック PLUS® adaptive cruise control is no substitute for active driving involvement. It does not adapt cruising speed in response to stationary objects, nor does it predict the curvature and lane layout of the road ahead or the movement of vehicles ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely.
- 15 Blind Spot Assist may not be sufficient to avoid all accidents involving vehicles in your blind spot and does not estimate the speed of approaching vehicles. It must not be used as a sole substitute for driver awareness and checking of surrounding traffic conditions. See Operator's Manual for system's operating speeds and additional information and warnings.
- 16 System cannot prevent a collision, and does not alert the driver of an impending collision or system activation. It does not intervene if vehicle is backing up, and does not apply the brakes if the driver is accelerating or if Active Parking Assist is operating.
- 17 Read Operator's Manual before towing. In some states, aftermarket trailer brakes are required. See dealer for details.
- 18 Availability may be limited. See your dealer.
- 19 Includes Gloss Black console with aluminum dash and door trim. With *designo* Platinum White leather, console features Natural Grain Black Ash wood trim.
- 20 Roadside Assistance repairs may involve charges for parts, service and towing. Vehicle must be accessible from main roads. Depending on the circumstance, these services may be provided by an outside provider, courtesy of Mercedes-Benz Roadside Assistance. Restricted roadways, acts of nature and vehicle accessibility may limit our ability to provide services to you. For full details, eligibility requirements, and limitations/exclusions of Sign and Drive services, as well as the Roadside Assistance Program, please see your dealer.



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