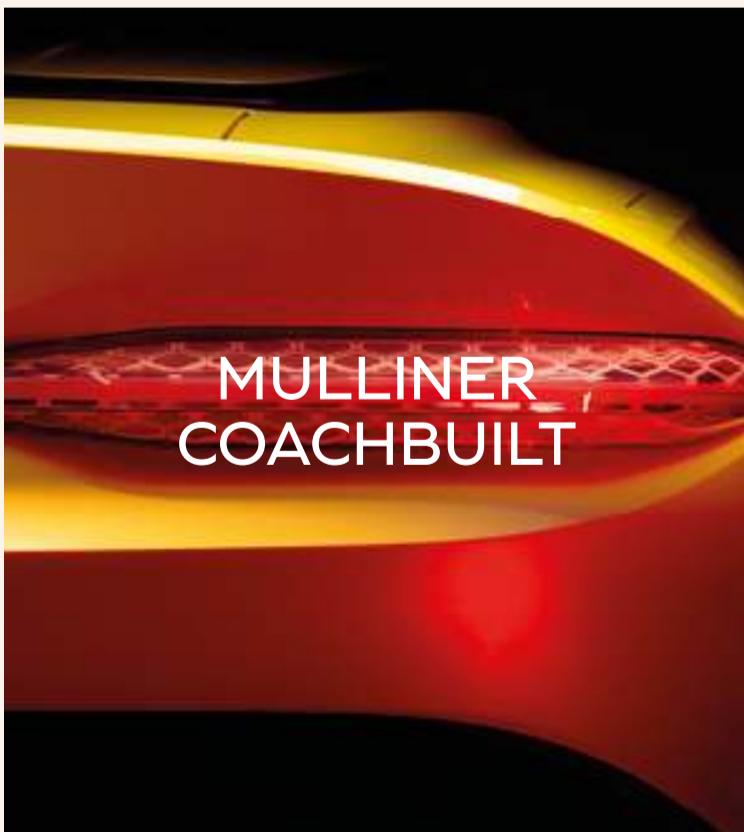
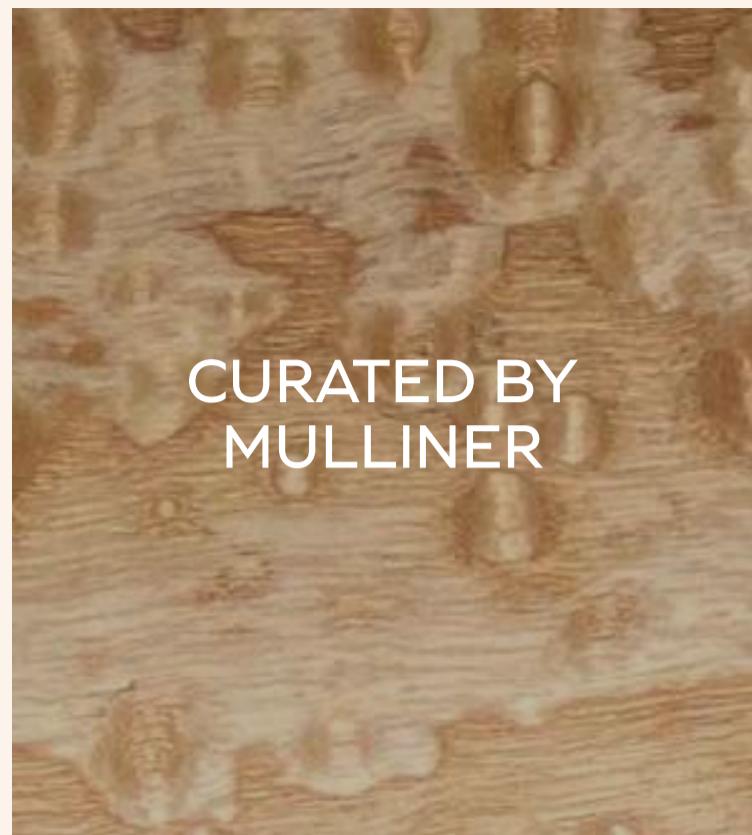




**MULLINER**  
DISCOVER PERSONAL COMMISSIONING







WELCOME TO  
MULLINER

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# THE ART OF THE POSSIBLE

Enter the world of Mulliner, where you can let loose your imagination and limitless possibilities await.

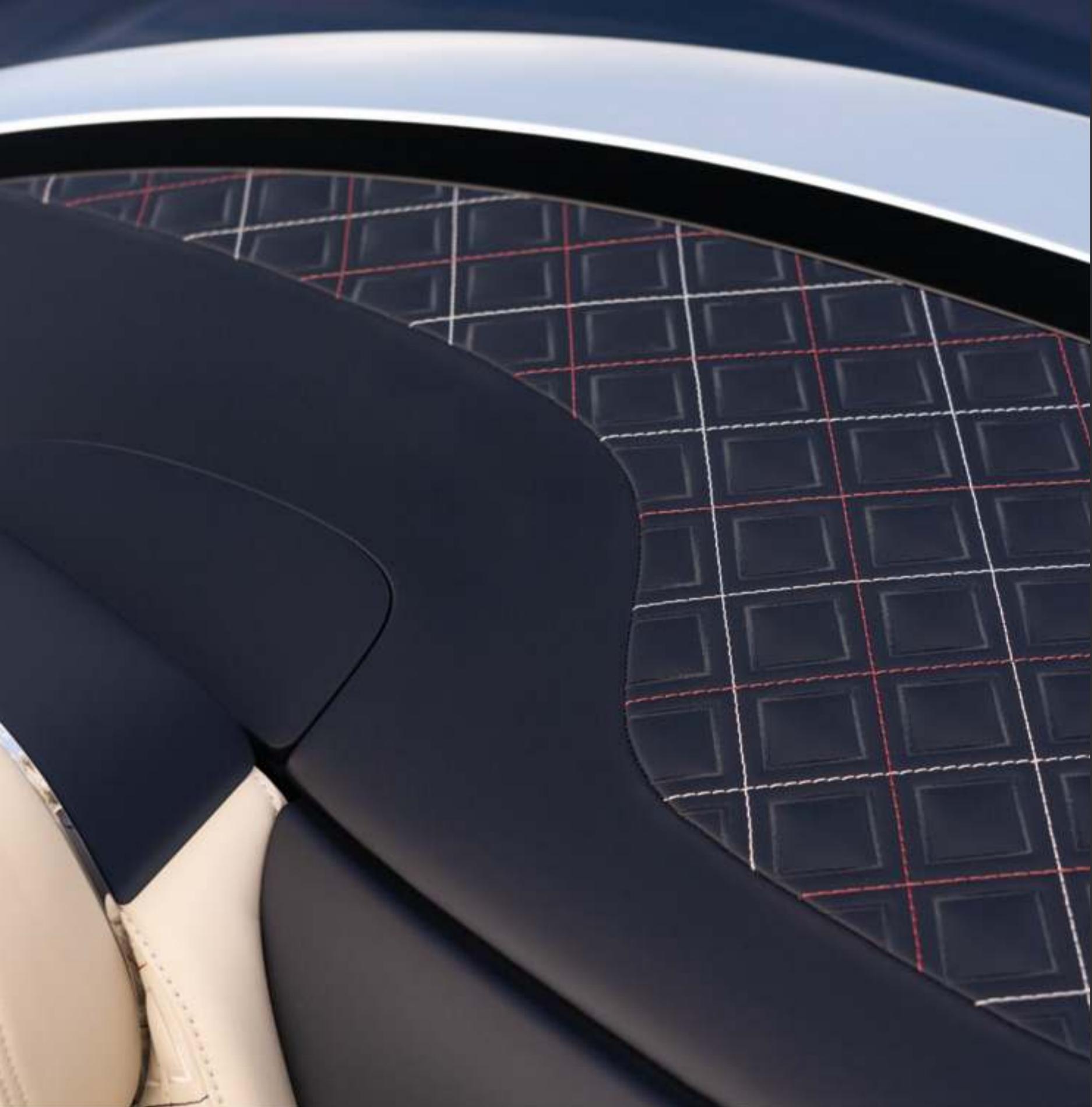
Mulliner is the world's oldest surviving coachbuilder and has been building bespoke bodies and cabins for discerning customers since 1923. Today,

it represents the very pinnacle of automotive design and expertise, handcrafting exquisite, personalised cars that epitomise luxury, performance, exclusivity and individuality.

Bentley Bacalar by Mulliner is in a pre-production state



///  
LET LOOSE YOUR  
IMAGINATION... LIMITLESS  
POSSIBILITIES AWAIT



Whether you're looking for the subtlest of individual design flourishes, the recreation of a historic Bentley or a wholly custom-built car, nothing is out of reach. Your car should be the ultimate expression of who you are and the Mulliner team can help you to bring that expression to life.





## THE PINNACLE OF BENTLEY

Mulliner's expertise in design and craftsmanship is showcased in enhanced production Bentley models, including the Continental GT Mulliner and Flying Spur Mulliner – a dazzling fusion of luxury and performance.

## TAKE A CLOSER LOOK

Mulliner enables you to unlock an abundance of bespoke modifications when commissioning your new Bentley. Exquisite interior and exterior enhancements such as Stone Veneers, Painted Wheels and Deep Pile Mulliner Floor Mats contribute to a car that is unmistakably Mulliner and unmistakably you.

## TRULY LIMITED EDITION

The vast styling and engineering experience of the craftspeople at Mulliner puts them in a unique position to recreate historic Bentleys with Mulliner Classic, while also embracing the future of automotive luxury with Mulliner Coachbuilt cars. These stunning one-off or low-volume creations are for the select few.

Click [here](#) to find out more and start your Mulliner journey today



CURATED BY  
MULLINER

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# CRAFTSMANSHIP TO INSPIRE

Mulliner artistry and craftsmanship has been applied to three Bentley models – the Continental GT, Continental GTC and Flying Spur – all available as Mulliner derivatives, the pinnacle cars in their respective ranges.

Each comes with an array of exquisite unique features and bespoke design elements that mark them out as distinct and exclusive variation models.

///  
EXQUISITE UNIQUE  
FEATURES AND BESPOKE  
DESIGN ELEMENTS



# CONTINENTAL GT MULLINER



The world's most exquisitely crafted production grand tourer, available with V8 or W12 powertrains for standout performance.

On the outside, alluring touches include Mulliner wing vents, badging, and painted and polished 10-spoke 22" wheels with a duo-tone finish, all of which

Continental GT Mulliner range WLTP drive cycle: fuel consumption, mpg (l/100km) – Combined 20.6-23.3 (12.1-13.7). Combined CO<sub>2</sub> Emissions – 275-311 g/km.

combine with the radiator grille and bumper grilles plated in bright chrome to reinforce the sleek and muscular profile of the Continental GT. And with Mulliner Paints, customers have a choice of more than 80 shades for the finish.

The interior can be styled in any of eight stunning hand-finished seating and trim combinations, each sporting a three-colour design, creating added depth and character. LED Welcome Lamps beam the Bentley wings logo onto the ground as you enter the cockpit, while illuminated Mulliner branded treadplates and 14 shades

of mood lighting allow you to control the ambience of the car. The exclusive Mulliner clock face complements the Diamond Milled Technical Finish of the centre console, while subtle yet stunning vehicle silhouette chrome overlays are emblazoned in the Grand Black Veneer fascias. Even the driver's instrument panel features graphics that are linked to the Mulliner clock face, bringing additional gravitas to an already inspiring car.

Add the Blackline Specification and this renders all of the car's polished exterior trim in black for an uncompromising contemporary aesthetic.



# CONTINENTAL GTC MULLINER

///  
THE MOST EXPERTLY  
CRAFTED GRAND  
TOURER ON THE ROAD...  
A CONVERTIBLE UNLIKE  
ANY OTHER

Built by Bentley, enhanced by Mulliner. The Continental GTC Mulliner is the most expertly crafted convertible grand tourer on the road. Offering all the Mulliner exquisite detailing available with the Continental GT Mulliner with an exhilarating open-top drive, customers are also offered a choice of seven fabrics for the roof and more than 80 exterior paint finishes.

Continental GTC Mulliner range WLTP drive cycle: fuel consumption, mpg (l/100km) – Combined 20.0-22.6 (12.5-14.1). Combined CO<sub>2</sub> Emissions – 284-320 g/km.



Inside, there are eight seating and trim options, with the Diamond-in-Diamond interior quilting adorning all four seats, door casings, the interior side panels for the rear passengers and exclusively the tonneau cover. Truly a convertible unlike any other.

Like its coupe cousin, the Continental GTC Mulliner is available with V8 or W12 powertrains and the Blackline Specification for added attitude.



# FLYING SPUR MULLINER

The pinnacle of the Flying Spur range, the Flying Spur Mulliner is available with a 4.0 litre V8, 6.0 litre W12 or 2.9 litre V6 hybrid powertrain – all of which offer effortlessly impressive performance. Bentley's ultimate luxury sedan sports an imposing

Flying Spur Mulliner range WLTP drive cycle: fuel consumption, mpg (l/100km) – Combined 18.8-85.6 (3.3-15.0). Combined electrical consumption – 244 Wh/km. Combined CO<sub>2</sub> Emissions – 75-340 g/km





double-diamond Mulliner grille rendered in bright chrome, Mulliner badging, including self-levelling badges in the centre of the 22" wheels, and the distinctive 'Flying B' bonnet mascot, alongside a wealth of customisation options.

Select your choice of hide and trim colours for the four-seat interior, your exterior paint (from more than 80 options), and even replace the cabin's standard Grand Black Veneer with high-gloss wood, open-pore wood or technical materials that are irresistible to touch.

Now available with the Blackline Specification for an even more imposing road presence.

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AN IMPOSING ROAD  
PRESENCE AND  
MATERIALS IRRESTIBLE  
TO TOUCH

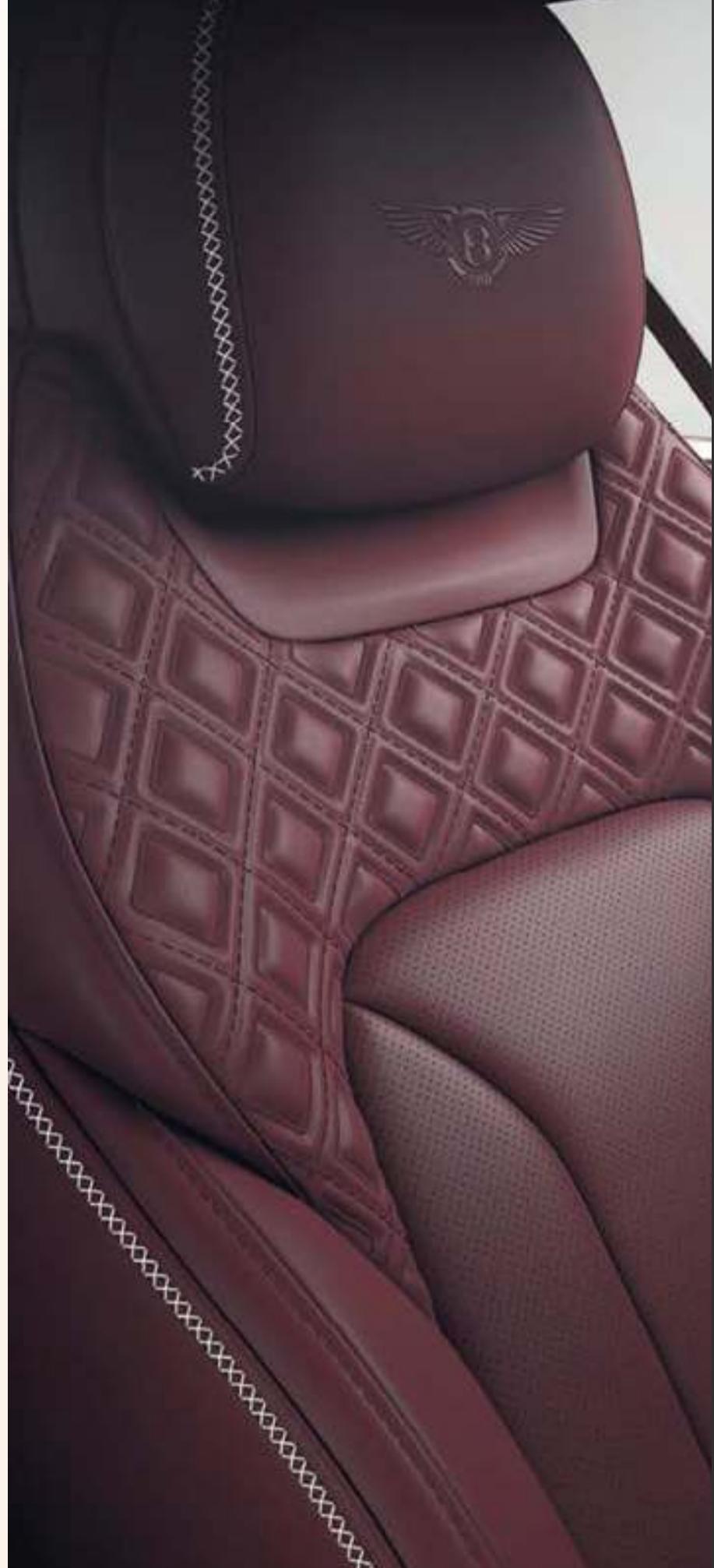


## 'BY MULLINER' FEATURES

A selection of Mulliner's most popular options are now available to browse and explore in the Bentley Car Configurator. This means you can instantly bring your unique vision to life, crafting the perfect starting point for your Mulliner journey.

## EXTERIOR PAINTS BY MULLINER

Mulliner curates a wide selection of solid, metallic, satin and pearlescent paints that go beyond Bentley's Standard and Extended ranges, including duo-tone options for Bentayga. These are quite often hand-sprayed giving a superb finish.



## HAND CROSS-STITCHING BY MULLINER

An intricately detailed, eye-catching alternative to straight-line stitching, which can be commissioned in a wide range of thread colours. The stitching is created by hand to produce this exquisite cross shape with the chosen thread colour.



## CONTRAST SEATBELTS BY MULLINER

An alternative colour instantly adds visual flair to your Bentley's interior, particularly if chosen to perfectly complement the hide colour.

## THE MULLINER COLOUR SPECIFICATION

Mulliner can enhance your car's interior by adding accent colours to carefully selected areas: stitching, piping, hand cross-stitching, overmat binding, the gear knob and the steering wheel's vertical spoke. The effect can be seen in the Bentley Car Configurator.

Click [here](#) to start your Mulliner journey today by speaking to your local Retailer.





MULLINER  
BESPOKE

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# THE ULTIMATE EXPRESSION OF YOU

Unparalleled refinements, colour schemes and intricately crafted interior and exterior elements will transform your Bentley, elevating your car to new heights of luxury and comfort.

## **SPECIAL FINISHES**

Nothing can rival the opulence of a Bentley bespoke finish. Mulliner's handcrafted veneers and details are available in a wide range of stunning, exotic materials, many of which are unobtainable on cars from any other manufacturer.

Click [here](#) to make your dream a reality with the Bentley configurator.



ELEVATE YOUR BENTLEY  
TO NEW HEIGHTS OF  
LUXURY





## STONE VENEERS

Laser-cut to just one-tenth of a millimetre in thickness, these beautiful and tactile panels of veneered stone add no meaningful weight to the car – despite being made of stone formed over 200 million years ago. Mulliner Stone Veneers can be commissioned in one of four colours and applied to waisttrails and fascia panels.



## PIANO VENEERS

Mulliner's bespoke Piano Veneers go far beyond the classic black finish. For stunning colour coordination, these interior veneers can be matched to any of the colours from Bentley's Standard and Extended exterior paint ranges, as well as Mulliner's satin and pearlescent options – and even your cabin's hide colours.



### **GOLD ORGAN STOPS**

A gleam of precious metal elevates any Bentley interior, and Mulliner can replace the standard stainless steel air vent controls with stunning 18-carat gold-plated Organ Stops. A tactile, enduringly elegant detail that evokes those classic pre-war Bentleys that dominated the racetrack.

### **PINSTRIPE VENEERS**

Mulliner can highlight the handcrafted nature of your car's interior by applying Pinstripe Veneers to the front, centre or rear console. These are available in four options – Straight Grain Light, Straight Grain Dark, Chevron Light and Chevron Dark – and in high-gloss or open-pore finishes.

## OPTIONAL FEATURES

From paint on the wheels that matches the body of the car to artisan fabrics inside the cabin, Mulliner offers a vast range of optional bespoke features to refine and customise the finish of your Bentley. The examples below represent just a tiny fraction of the options available.

### PAINTED CARBON FIBRE BODYKIT

Mulliner offers a carbon fibre bodykit painted to match or complement your car's exterior colour. Select any colour from the current exterior paint range or take advantage of Mulliner's colour matching service. This really makes a statement to your chosen exterior.

### TWEED-TRIMMED DOOR INSERTS

Add warm, tactile, textural interest to cosset those travelling in your Bentley's cabin with door inserts handcrafted from traditional, sustainable wool fabric. In collaboration with a British textile mill on the banks of the river Teviot in the Scottish Borders, and renowned for its seamless blend of traditional craft skills and modern technology, Mulliner offers five striking patterns.



## PAINTED WHEELS

Wheels painted to match or complement a car's exterior paintwork make for a powerful statement. Mulliner offers single-colour and duo-tone finishes, colour-matched to a Bentley paint or mixed to your personal requirements. This expands your chosen paint scheme to the dynamic elements of your car.

## DEEP PILE FLOOR MATS

Held firmly in place by chrome Bentley 'B' retention caps and edged with contrast micro-piping available in a finish of your choice, these sumptuous floor mats add an extra level of pure class and luxurious comfort to your interior.



MAKE A POWERFUL  
INDIVIDUAL STATEMENT

## BESPOKE COLOUR



Express your personality with Mulliner's colour options. From subtle touches to bold statements, the possibilities for customisation are limitless.

### EXTERIOR COLOUR

Perhaps the first thing to catch

the eye and a true statement of your personality, Mulliner can match the colour of any object in your possession to create your own tailored shade. This could be your favourite nail polish, a beloved watch face or an item of clothing.

## STITCHING

A small detail that can make a spectacular visual impact, Mulliner Bespoke Stitching offers a range of options including Contrast Stitching, in which your hide is paired with a different colour thread, Contrast Hand Cross-Stitching and Seat Piping.



## CARPET BINDING

A flash of colour on the edging of your car's carpets can add striking depth and definition to the interior. Mulliner Bespoke Carpet Binding offers a range of bold colours to perfectly complement standard hide and carpet colours.

## HIDES

By commissioning Mulliner Bespoke Hides, you can explore a world of leather colours far beyond Bentley's already expansive hide range. For the ultimate in exclusivity, Mulliner will create a dye to perfectly match any colour sample you provide, such as the shade of your favourite bag or jacket.

## LAMBSWOOL CARPETING

For the highest level of in-cabin comfort, Mulliner can replace the overmats with Deep-Pile Rugs, crafted from the softest lambswool. The carpet colour can be matched to any sample or reference colour you desire.



## PERSONALISED BY YOU

Make a powerful individual statement by adorning your vehicle with your own name or emblem. When you commission a new Bentley, Mulliner can apply wording, imagery, or both to several areas of the car.



## BESPOKE EMBROIDERY

Embellish seatbacks, headrests or the area just below the headrest with a name, signature, crest, logo or motif. Mulliner offers a range of thread colours or can exactly match any sample provided. This could be from a company emblem, animal or even flowers – any idea can be explored.



## PERSONALISED TREADPLATE PLAQUES

Personalisation of the inner treadplates is a standard Bentley option, but through Mulliner you can further enhance treadplates with a logo, image or text, tantalisingly revealed when the doors are opened, welcoming you into your car.

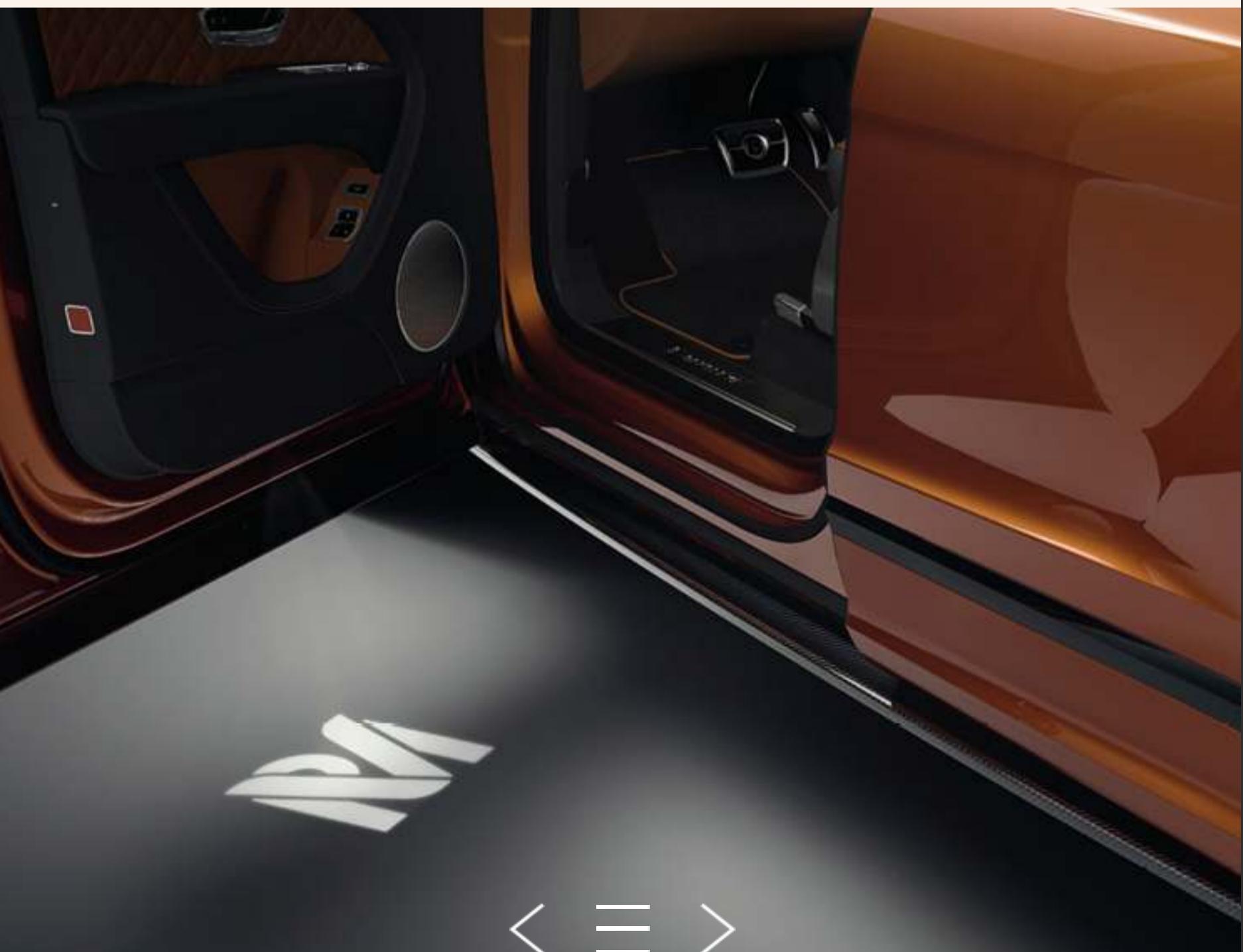
## PERSONALISED CHROME OVERLAYS

The veneered passenger side fascia can be given a personalised polished chrome overlay, enhancing its impact through contrasting tone and texture – adding a sense of individuality to your cabin.



## PERSONALISED LED WELCOME LAMPS

Seeing your name or emblem projected onto the ground whenever you open the door of your car is proof positive that Mulliner's touches can be both luxurious and practical.



# REGIONAL AND GLOBAL COLLECTIONS

Around the globe, limited collections by Mulliner celebrate cultures as distinctive as those who drive them.



## CONTINENTAL GT LE MANS COLLECTION

Twenty years ago, jubilant Bentley fans around the world celebrated when the Speed 8s numbers 7 and 8 finished first and second at the 24 Hours of Le Mans. It showcased Bentley's high-performance engine power and cemented the marque's inextricable links to round-the-clock endurance racing.

To mark this epic moment in 2003 – Bentley's sixth win at the 24 Hours of Le Mans – Mulliner has created a very special and rare collection of only 48 coupes,

inspired by the race-winning Speed 8.

Based on the Continental GT Speed and powered by the acclaimed twin-turbocharged 6.0-litre W12 engine, this collection pays tribute to the enduring spirit of Bentley in a year that also honours 100 years of the 24-hour race.

The Continental GT Le Mans Collection (W12) WLTP drive cycle: fuel consumption, mpg (l/100km) – Combined 20.6 (13.7). Combined CO<sub>2</sub> Emissions – 311 g/km.

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A TRIBUTE TO THE  
ENDURING SPIRIT OF  
BENTLEY IN A YEAR  
THAT ALSO HONOURS  
100 YEARS OF 24  
HOURS OF LE MANS





Each highly exclusive Mulliner car incorporates eye-catching features from the Speed 8, including a striking silver stripe running along the bonnet and roof, and a front grille decorated with the number seven of the victorious racer.

As befits a motorsport-inspired car, the body in Verdant green has an imposing visual presence, enhanced by 22-inch ten-spoke alloy wheels with ultra-low-profile tyres. The lower front bumper section and rear boot area is black, as mysterious as the race car appeared at dusk at Le Mans.

Step inside and the dark cabin complemented with red accents has the purposeful feel of a racer's cockpit, while Bentley's six winner's laurels from 1924 to 2003 proudly adorn the cabin's front fascia.

Wherever you go in a Le Mans Collection car, there is more than just the Speed 8 spirit travelling with you. A slice of the Le Mans-winning car's engine features in the middle dial of the Continental GT's defining rotating display – a constant reminder of the car's provenance.





## OUTDOOR PURSUITS COLLECTION

A unique collection of 11 Bentaygas encapsulate three of the most iconic British outdoor activities: angling, horse riding and dog walking. Each car featured a woodland embroidery scene, hand cross-stitching to the interior and a unique chrome overlay to the passenger fascia portraying each outdoor theme. The woven woollen tweed finish to the inside of the doors, seat back pockets,

grab handles and detailing around the instrument panel added a further depth of natural textures and materials. A bespoke accessory – a Hunter Flask bound in matching leather to the interior – was commissioned for when away from the car.

Bentayga (V8) WLTP drive cycle: fuel consumption, mpg (l/100km) – Combined 21.7 (13.0). Combined CO<sub>2</sub> Emissions – 294 g/km.



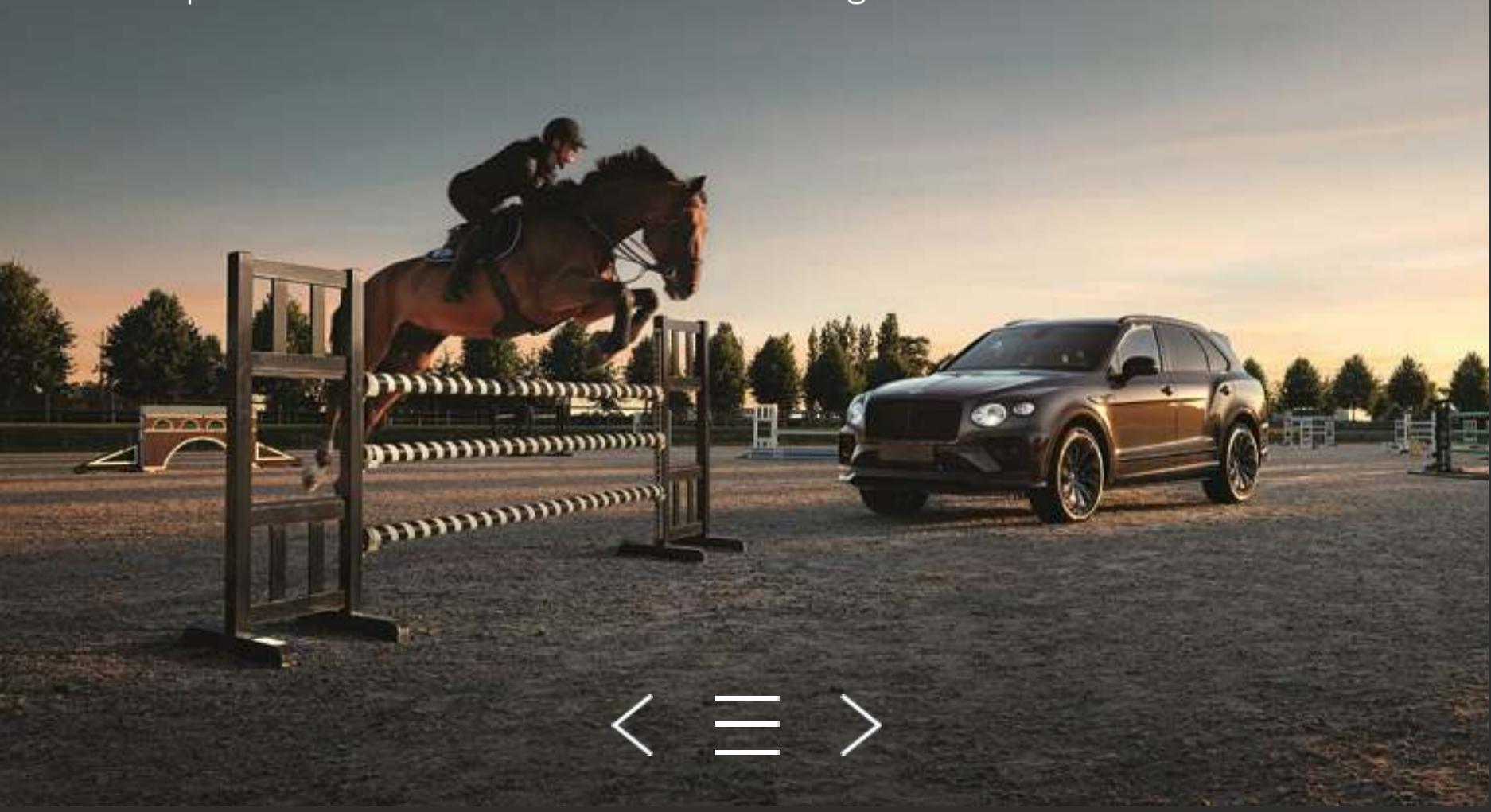


## BELGIAN EQUESTRIAN COLLECTION

These 10 Bentaygas pay tribute to the art of show jumping in Belgium, drawing parallels between the power of horses and the performance and sportiness of Bentayga. The Burnt Oak exterior paint is contrasted with Mandarin stitching inside, while the diamond shaped details of the seats are

reflected in the Herringbone Sand Tweed in the door inserts. The veneer on the passenger side displays 'Belgian Equestrian Collection' with a metal overlay.

Bentayga (V8) WLTP drive cycle: fuel consumption, mpg (l/100km) – Combined 21.7 (13.0). Combined CO<sub>2</sub> Emissions – 294 g/km.



## SPACE EDITION

Bentley Orlando used Mulliner's extensive capability to produce a bespoke space-themed Bentayga. The exterior paint shade of dark, metallic grey with subtle green undertones and the use of Blackline Specification evokes the night sky, while Orange Flame accents to the gloss carbon fibre Styling Specification take inspiration from comet dust trails. Inside, the illuminated treadplates depict planets orbiting a solar system, while orange highlights throughout the cabin mimic solar eruptions.

Bentayga (V8) WLTP drive cycle: fuel consumption (petrol), mpg (l/100km) – Combined 21.7 (13.0). Combined CO<sub>2</sub> Emissions – 294 g/km.





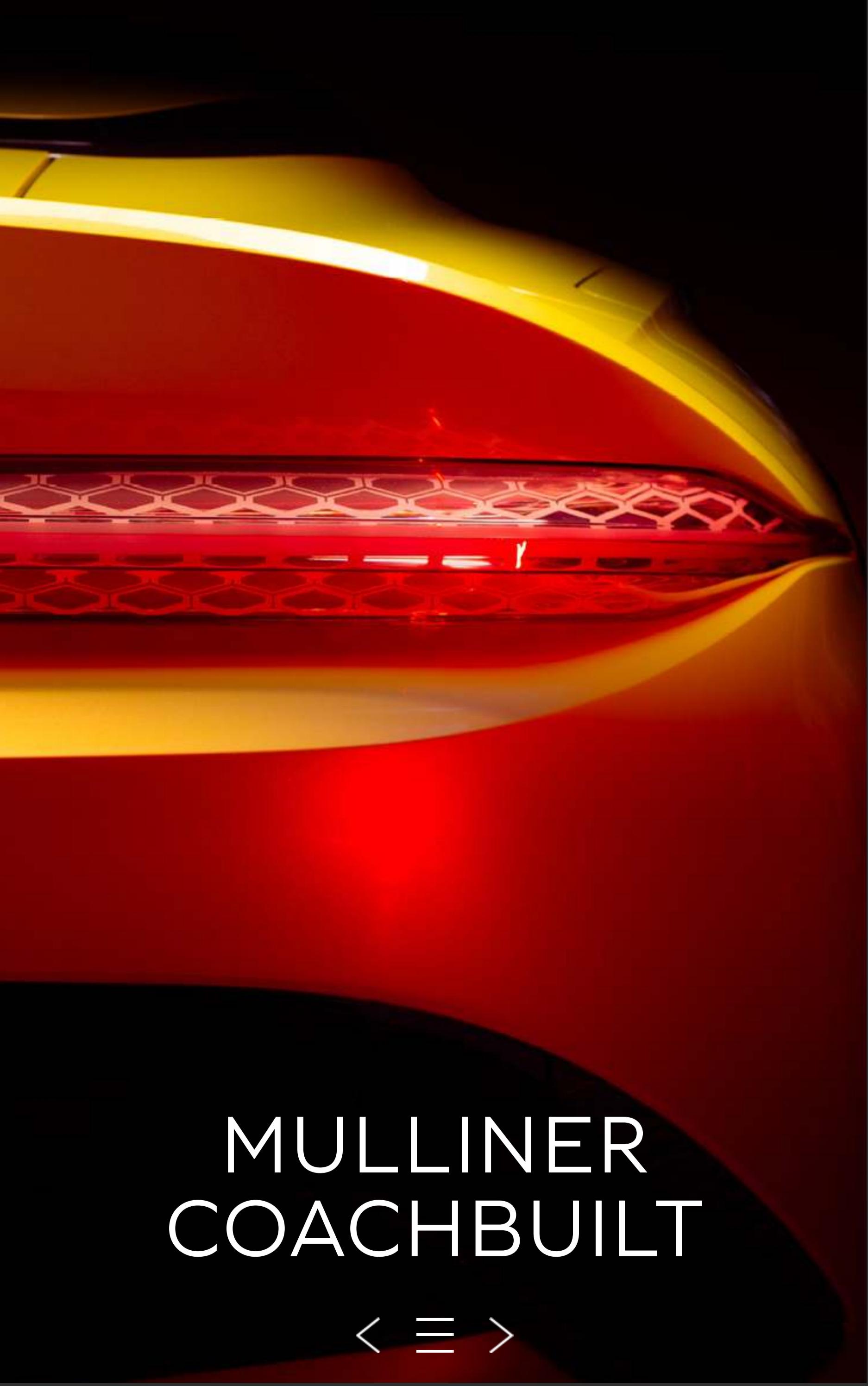
## CHINA COLLECTION

Bentley Mulliner created a unique collection of new Bentleys to celebrate the 20th anniversary of our presence in China. Each of the four special models is inspired by a famous location in London: 'The Guard' Continental GT pays homage to the Royal Guards, 'The Carnaby' Continental GTC celebrates Carnaby Street in

Soho, 'The Pall Mall' Flying Spur is inspired by Her Majesty The Queen's State Limousine, and 'The Savile Row' Bentayga is a tribute to the world's most famous tailors.

All vehicles shown WLTP drive cycle: fuel consumption, mpg (l/100km) – Combined 21.7-23.3 (13-12.1). Combined CO<sub>2</sub> – 275-294g/km

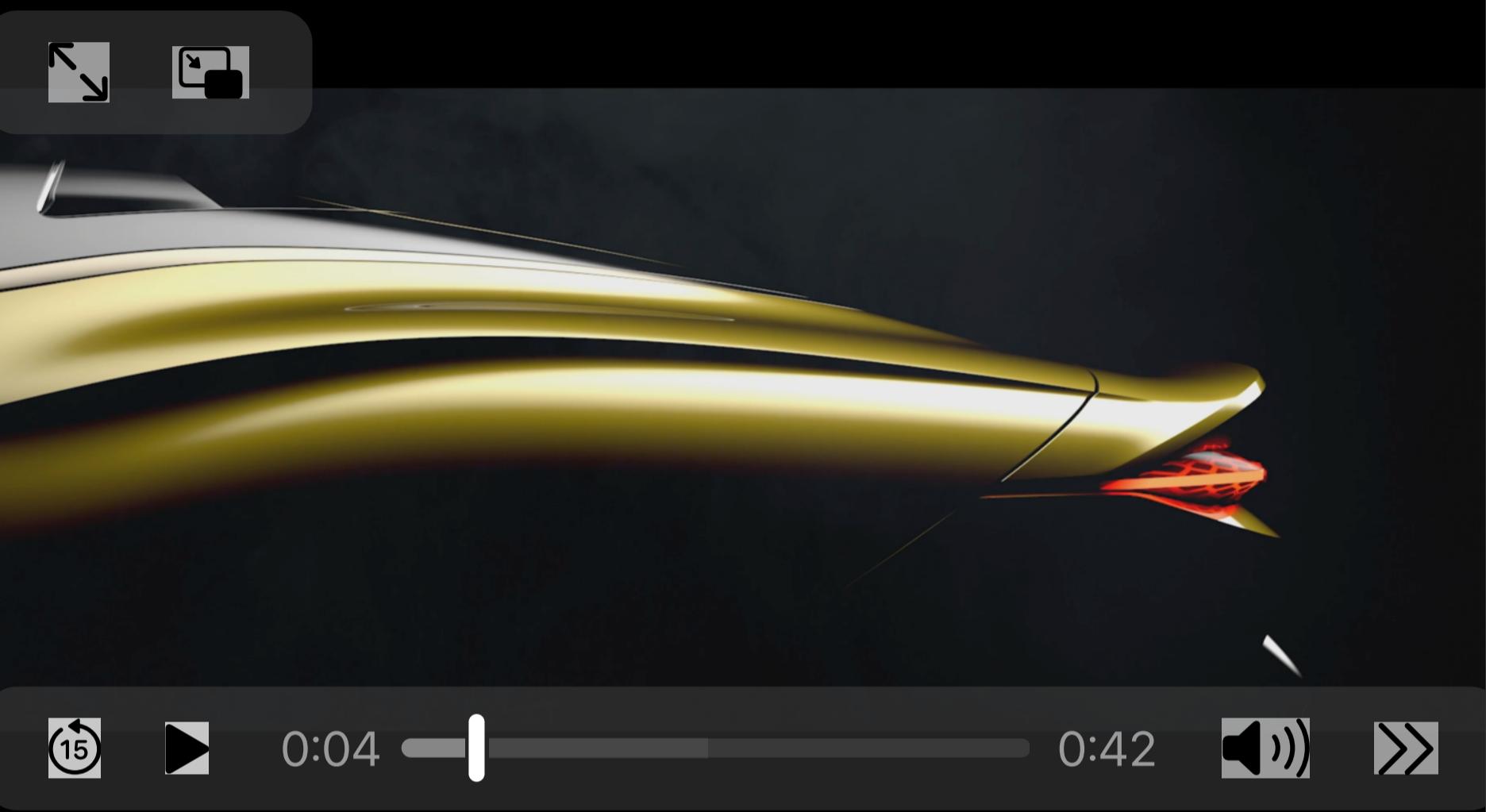




# MULLINER COACHBUILT

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# BESPOKE AUTOMOTIVE CRAFT: THERE IS NO EQUAL



Taking the art of creation and customisation to its very peak are the Mulliner Coachbuilt and Mulliner Classic cars, available to a select few around the world.

The immense styling and engineering experience of the experts at Mulliner puts them in a unique position to recreate historic Bentleys while also embracing the future of automotive luxury.

Mulliner Coachbuilt and Mulliner Classic cars are one-off or highly limited builds, using the rarest of materials and combining timeless coachbuilding techniques with cutting-edge innovation and sustainability considerations.

Taking you on a distinctive personal commissioning journey, the destination is the ultimate in personalised luxury vehicles – an exceptional vehicle that only you could create.

# BENTLEY BATUR

Mulliner's latest coachbuilt creation offers a stirring vision of Bentley's future. Limited to just 18 unique cars, this muscular and minimalist two-seat hard-top sports car is a showcase of the cutting-edge techniques and materials that will come to define Bentley's road ahead.

Powered by Bentley's most powerful W12 engine ever, exclusively engineered for

the Bentley Batur, this twin-turbocharged, 6.0 litre powerplant has been tuned for ultimate performance. The design of the Bentley Batur offers a glimpse into the future and represents a pivotal moment for Bentley design, showcasing a sleeker vision of luxury, making innovative use of sustainable materials to achieve new forms and textures.

Bentley Batur by Mulliner is in a pre-production state.



# BENTLEY BACALAR

A visionary two-seater – the ultimate in open-air grand touring.

A twin-turbocharged 6.0 litre Bentley W12 engine delivers exhilarating speed and enduring power, with the wraparound cockpit directing air flow above and around the sides of the occupants to transport them in extreme comfort, as well as making the Bentley Bacalar feel effortlessly precise.

The dramatic surface sculpture and innovative design solutions create a cohesive exterior and interior, providing a heightened experience of connection to the extraordinary journeys taken in the car.





Each of the 12 Bentley Bacalar models was commissioned in close collaboration with individual customers, who were able to specify paint options, design themes and exotic and rare materials. More than 750 components were created specifically for the Bentley Bacalar, many from carbon fibre or formed by forward-thinking techniques like 3D printing.



## HER MAJESTY THE QUEEN'S STATE LIMOUSINE

Crafted by Mulliner with input from the Duke of Edinburgh, Her Majesty's Head Chauffeur and Her Majesty herself, this limousine was created to honour Queen Elizabeth's first 50 years on the throne, and has been used for official engagements over the past two decades.

Designed around a panoramic glasshouse concept that offers greater visibility from outside, the limousine is substantially

longer and taller than the production Bentley Arnage upon which it is based. Its cabin – upholstered with Hield Brothers lambswool cloth and grey Connolly hide – is high enough that her Majesty could enter and exit with ease.

///  
HONOURING QUEEN  
ELIZABETH'S FIRST 50  
YEARS ON THE THRONE

# BLOWER CONTINUATION SERIES

The most iconic racer of Bentley's pre-war period, the Blower was the first Bentley to be fitted with a supercharger, boosting its 4½-litre engine's power from 130 bhp to 240 bhp. It was also the first car to be rebuilt through the Mulliner Continuation

series, with a 90-year-old Bentley Team Blower fully dismantled, catalogued and 3D scanned in order to create the digital blueprint for a 2020 replica prototype, followed by 12 customer cars.

The Blower Continuation Series is in a pre-production state.





In faithful homage to the historic Blower, each Blower Continuation car features a four-cylinder 16-valve engine with an aluminium crankcase, cast iron cylinder liners and cylinder heads, while the all-important supercharger is an exact replica of the Amherst Villiers Mk IV original.

# SPEED SIX CONTINUATION SERIES

The Mulliner Classic division resurrects legendary Bentleys, building them to the original specification with painstaking accuracy. Bentley's 1928 Speed Six – an iconic powerhouse racer that was twice winner at Le Mans – is returning in a

strictly limited run of 12, for which the Mulliner team forensically analysed and digitally scanned one of the few surviving cars from the original era.

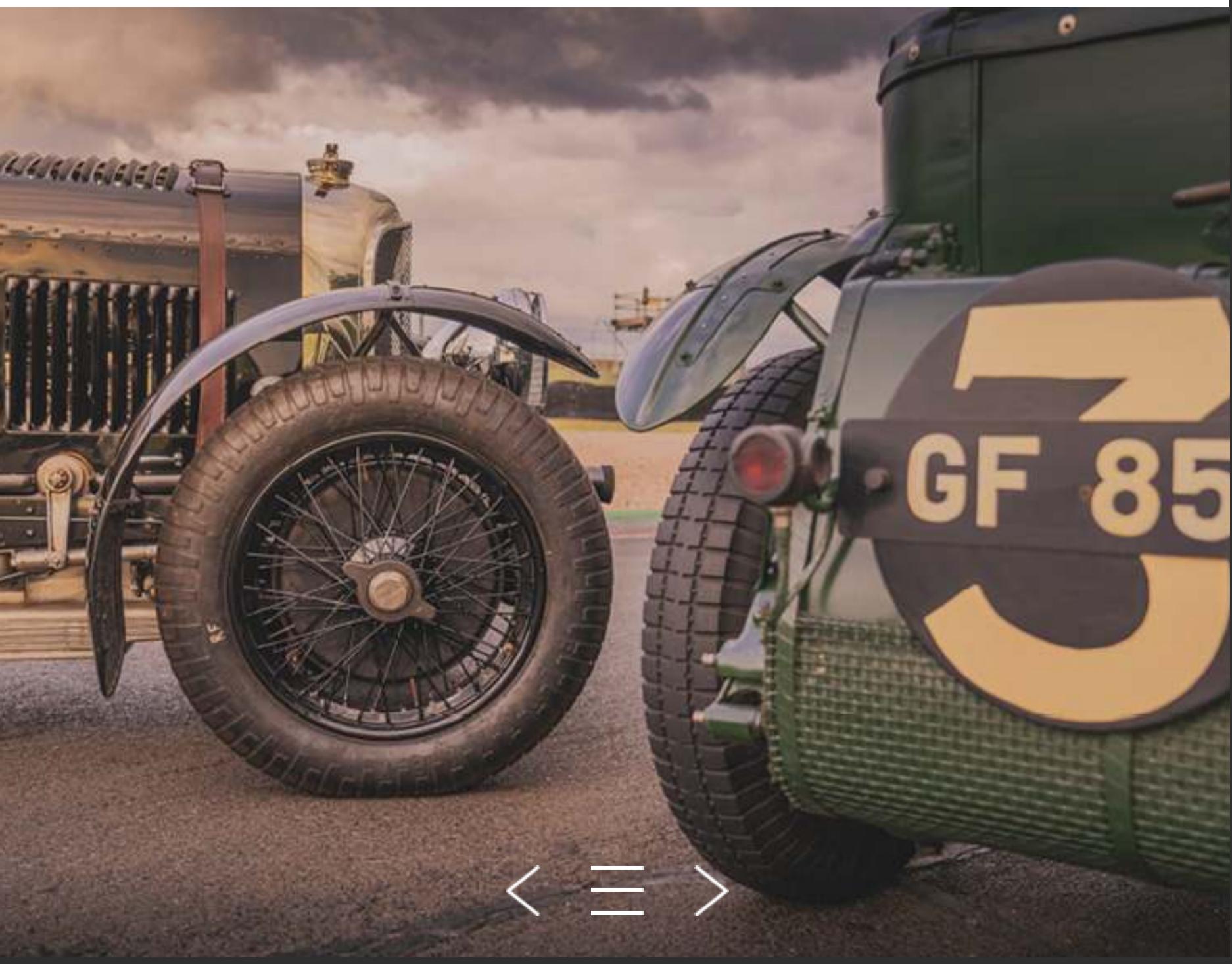
The Speed Six Continuation Series is in a pre-production state.





New components have been constructed using the blueprints, and the cars will be assembled by hand using authentic tools. These will be the first Speed

Sixes to be built in over 90 years and a powerful testament to the meticulous skill and craftsmanship of the Mulliner Classic division.



# CORNICHE RECREATION

The 1939 Bentley Corniche was thought lost to history, its one and only prototype destroyed in a wartime bombing raid. But Mulliner Classic's first recreation project saw this pivotal saloon – the first Bentley that implemented a streamlined body in pursuit of higher performance – restored to life in stunning fashion.



CRAFTSMANSHIP TO  
BRING HISTORY TO LIFE





Equipped only with the original prototype's technical drawings and a handful of its surviving mechanical components, the Mulliner Classic team had to completely remake the sleek bodywork from scratch. The goal was to cleave faithfully to the lost 1939 car in every aspect, from the specially mixed Maroon and Heather Grey paint finish and unique interior trim to the tool tray and tread plates. The incredible one-off result is now a permanent resident in Bentley's Heritage Collection.



PAST, PRESENT,  
FUTURE

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## A LEGEND, CENTURIES IN THE MAKING

Few companies can trace their artisan roots back as far as Mulliner. The name is mentioned as early as 1559 – a family of carriers and saddlers plying their trade during the reign of Elizabeth I – but it first came to prominence as a coachbuilder in 1760, when Francis Mulliner was commissioned to construct and maintain carriages for the Royal Mail.

Following closely in his father's footsteps, Francis' son Robert

Bouverie Mulliner started his own coachbuilding company in 1870. It swiftly gained a reputation for exquisite craftsmanship and attention towards clients' needs, but when motor vehicles emerged in the early 20th Century Mulliner stepped away from horse drawn vehicles, embraced modernity and began building bodies and cabins for cars – becoming forever intertwined with Bentley's history in the process.



As an engineer, W.O. Bentley's initial creations were unsurprisingly renowned for their engineering excellence. Transforming them into luxurious recreational cars with superior performance required the services of a coachbuilder.

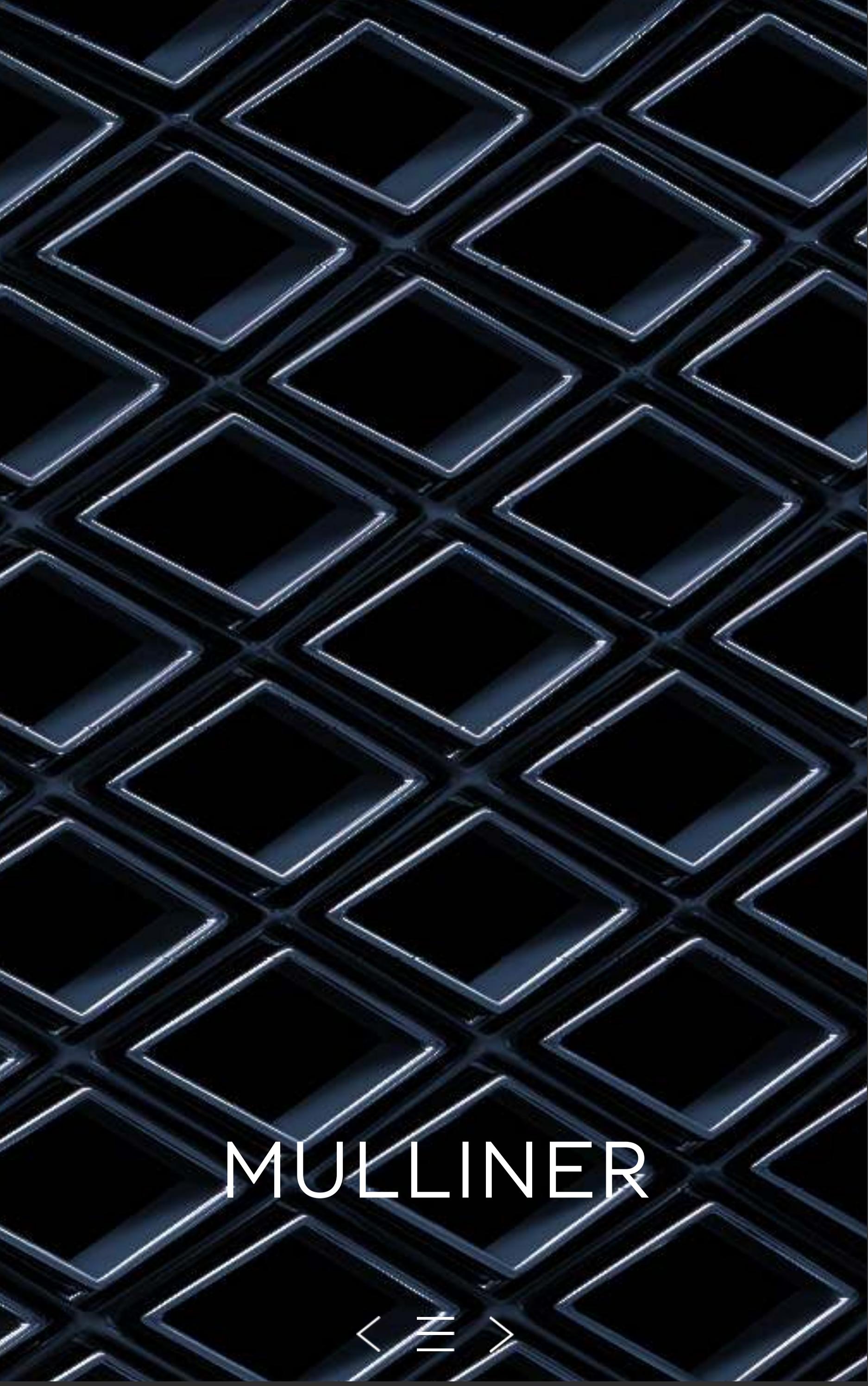
Mulliner's first partnership with Bentley saw the company craft a bespoke 3-litre two-seater for London's 1923 Olympia Show, and it fostered a fierce period of creativity and collaboration. In the Roaring Twenties alone, Mulliner made unique bespoke bodies for more than 240 Bentleys, while the 1950s saw the company

coachbuild two Bentley icons: the R-Type Continental and Flying Spur.

In 1959, Bentley acquired Mulliner as in-house coachbuilder for personal commissions, a role it maintains to this day. Inspired by its rich past but in relentless pursuit of modern innovation, Mulliner cars represent the pinnacle of luxury and performance, and will continue to pioneer the use of cutting-edge, sustainable materials and techniques as we head into the future.

Start your Mulliner journey  
today by contacting your  
local Retailer, or use the  
Bentley Configurator to  
discover the possibilities  
with Curated by Mulliner





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